



Perfect Solutions
Applicable To Food Packaging Industry

New Products
Catalog



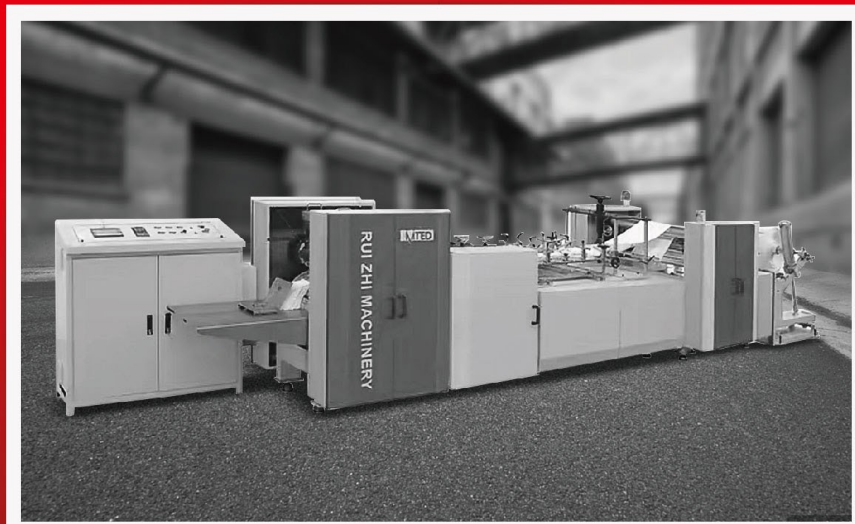
适用于食品包装行业的完美解决方案



温州锐志包装机械有限公司
Wenzhou Ruizhi Packing Machinery Co.,Ltd.

Add:	Zhenglou Industrial Area, Wanquan Town, Pingyang City, Wenzhou, Zhejiang	地址:	浙江省温州市平阳县万全镇郑楼工业区
Tel:	+86-0577-6378 5977	总机:	0577-63785488 63785577
Mobile:	+86-15258797960	国内销售电话:	0577-63785588
Fax:	+86-577-63785677	外贸部电话:	0577-63785977
P.C:	325400	传真:	0577-63785677
E-mail:	sales@wzruizhi.com	E-mail:	sales@wzruizhi.com





SINCE
2003

Ruizhi's first equipment was born in Ruian
锐志第一台设备在瑞安诞生



NOW
500+

Our products are gaining benefits for users in every corner of the world.
设备正在全球每个角落为用户赢得效益



Our goal is to offer life-long service to achieve own continuous good development, and that's also what we fighting for!
为客户终身服务、自身健康发展的信念，是我们终身的目标！

LISTEN TO THE WORLD GLOBAL SERVICE

倾听世界 服务全球

Wenzhou Ruizhi Packing Machinery Co., Ltd. established in 2003, The earliest leader in the packaging machinery industry. For many years, Ruizhi has adhered to the road of independent innovation and continuously innovated. With a professional R&D team, drawing on the advanced design concepts and production processes of Germany and the United States, combined with various domestic and international needs, the company has developed a variety of series of sharp bottom paper bag machines and square bottom paper bags, and obtained more than a dozen. National patents products have all passed the quality supervision and inspection center of Zhejiang Province, and passed the appraisal of the technical achievements of the Provincial Science and Technology Commission. All the technical indicators are at the leading level of similar products in China.

The company's food sharp bottom paper bag machine and square bottom paper bag machine, sell well in more than 20 provinces and cities nationwide, and export to Europe America Asia and Africa.

The company provides customers with more than just products, as well as more comprehensive services: including technical consultation, installation and debugging, staff training for clients. My company not only manufacturing Machines, But also protecting the world.

温州锐志包装机械有限公司成立于2003年，是最早开始从事包装机械行业的领头羊之一，多年来锐志坚持走自主创新之路，不断加大创新力度，凭借专业的研发团队，借鉴德国和美国先进的设计理念与生产工艺，结合国内外的各种需求，本公司开发多款系列的尖底纸袋机和方底纸袋机，并获得十几项国家专利，产品经浙江省质量监督检验中心全部合格，并通过省科委技术成果鉴定，各项技术指标均居国内同类产品领先水平。

现公司食品尖底纸袋机和方底纸袋机，产品畅销全国二十多个省市，并出了口欧洲，亚洲，非洲等国家。

本公司给客户提供的不仅仅是产品，还有更全面的服务：包括技术咨询，安装调试，培训操作员工。

本公司不仅仅是在生产机器，同时还在保卫世界。

WE LOOK FORWARD TO A FUTURE THAT COEXISTS WITH THE EARTH

我们憧憬与地球共存的未来



THE PAPER BAG INDUSTRY IS MORE IN LINE WITH FUTURE ENVIRONMENTAL PROTECTION TRENDS

纸袋行业更符合未来的环保趋势

MISSION 使命

To be the world's leading paper bag
equipment manufacturer.

为人类环保设备而努力

VISION 愿景

To help protect the environment
through our equipment.

创世界领先纸袋机械

VALUES 价值观

We are meticulous, impeccably precise, let our customer
enjoy our products for a century.

我们的一丝不苟，让客户无可挑剔，为了百年后的存在

Faster and more
stable for you to consider more

Our products are being assembled on the
production line at a rate of 20 units per month.
Sold all over the world, and this speed has been increasing.



我们的产品正在以每月**20**台以上的速度在生产线上组装，
销往全世界，并且这个速度一直在提升，

Staff have received the latest professional production technology training quality control standards are used in the production process. Fine design and precise testing produce the most reliable products.

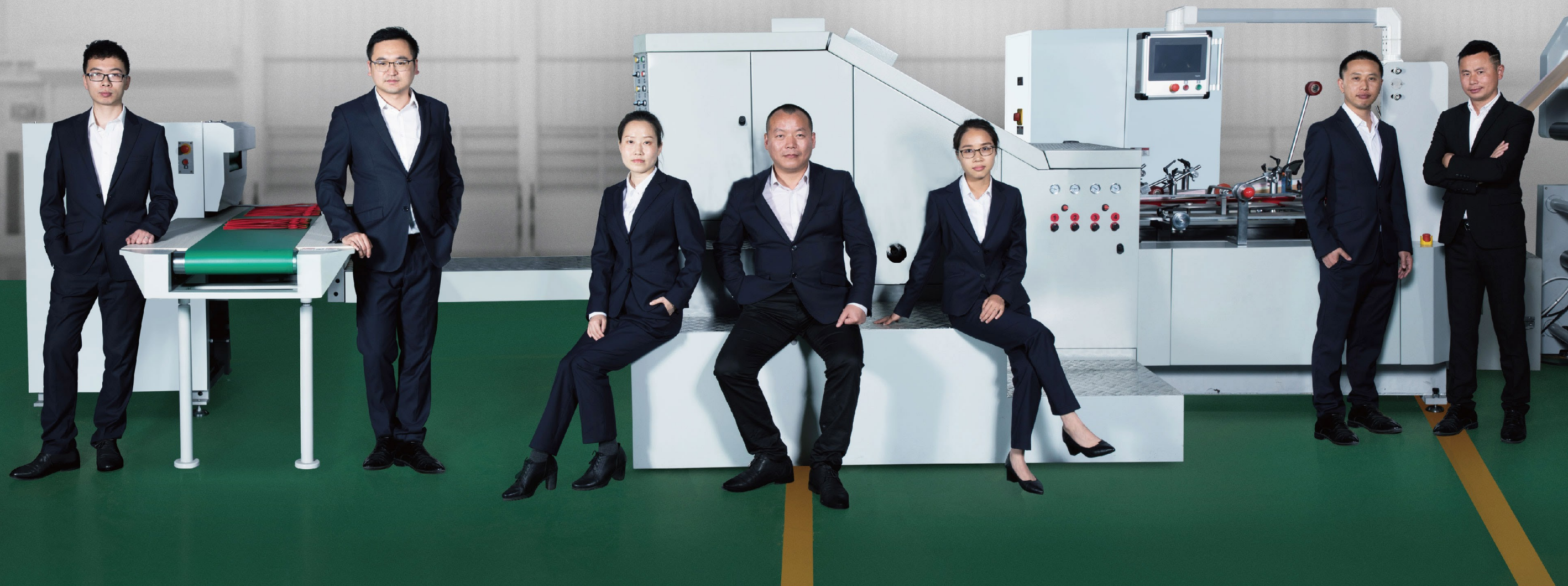
我们的生产人员均受过专业的最新生产技术培训。在生产过程中采用先进的设备和严格的质量控制标准。精细的设计和精准的测试生产出最可靠的产品。



STRONG TEAM

WE ARE YOUR MOST SUITABLE INDUSTRY CONSULTANT

我们是您最适合的行业顾问



Excellent R&D management capability

优秀的研发管理能力

We have excellent R&D and design teams, and have consultants who are engaged in management personnel for many years in the packaging industry, fully understand the current needs and problems of the packaging industry, and ensure that every type of equipment we manufacture can be recognized by customers and create more for our customers. Create greater benefits.

我们拥有优秀的研发设计团队，并有从事多年包装行业的管理人才做顾问，充分了解目前包装行业的现实需求和问题，保证了我们制造每一款设备能够得到客户的肯定，创造更大的收益。



Precise sales, think of what you think

精确销售，想你所想

By examining the current status of paper bag production at home and abroad and considering the suggestions of senior people in the printing and packaging industry, we have designed and produced a variety of matching models to suit the actual needs of different customers. Customers have a choice of flexibility and we only recommend to customers. The suitable equipment.

通过考察国内外纸袋生产的现状，综合考量印刷包装行业资深人士的建议，针对不同客户的实际需求，我们设计生产了多种配型的机型，客户选择灵活性大，我们只推荐给客户最适合他们的设备。



Perfect after sale, timely solution

完美售后，及时解决

To provide customers with comprehensive and timely after-sales service and responsible service awareness. In the face of every customer, whether it is from the maintenance, replacement of parts or the whole installation and debugging, we are wholeheartedly striving for regular communication with customers. Customer communication.

为客户提供全面及时的售后服务与负责到底的服务意识，面对每一个客户，无论是从零部件的维修，更换还是整体的安装调试，我们都全心全意争取做到让客户满意，定期的与客户沟通。

THE BEST USER EXPERIENCE IS OUR ULTIMATE GOAL

用户的最佳体验是我们的最终目标

Listening To Customers 倾听客户需求

The first step to customer satisfaction is to understand customer needs. To this end, we undertake new customers, the first thing to complete and accurate listening to the needs of customers.

赢取客户满意的第一步是理解客户需求。为此，我们承接新客户的时候，首先要完整而准确的倾听客户的需求。



Product Analysis And Customization 产品分析与订制

Provide Feasible Solution
提供可行的解决方案



Equipment Manufacturing 设备制造

R&D Equipment
研发设备



Manufactured 制造

Equipment required for
product manufacturing, etc

产品制造所需的设备等



Product Innovation 产品创新

Innovation begins with
Professional service
创新始于专业的服务



Maintenance & Performance Improvement 维护和性能改进

Equipment Performance Improvement
设备维修/保养



Training 培训

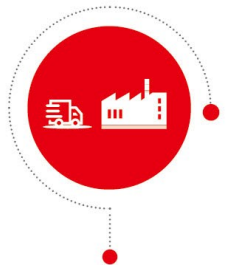
Conduct professional pre-sales
and post-sales training for
employees

对员工进行专业的售前
与售后培训



Win-win 共赢

Maximize production efficiency
实现生产效益最大化



Product Transportation 产品运输

Parts Supply
零部件供给

Continuous innovation in technical knowledge and the ability of our entire enterprise team to innovate, we have the best customer positioning, customized products and market-oriented solutions.

不断革新技术知识和我们整个企业团队的创新能力，为此我们具有最佳的客户定位、量身定制的产品和以市场市场为导向的解决方案。



R&D Innovation 研发创新

Open Innovation
开放创新
Improve Product Diversity
提高产品多样性



24-hour Online Service 24小时在线服务

Provide Technical Support
提供技术支持
Answer Customer Problems Timely
及时解答客户难题



Healthy And Safe Production 健康安全生产

Strengthening Of The Occupational
Health And Safety System
加强职业健康安全体系建设



Eco-friendly Manufacturing 环保制造

Development And Production Of
Green Products And Technology
开发和生产绿色产品及技术
Workplace Ghg Emissions
Reduction
减少工作场所的温室气体排放



Customer Satisfaction 客户满意度

Improve The Sales And Marketing
Service Process
完善销售和营销服务流程
Strict Product Quality
Control
严格产品质量控制



Shared Growth 共享成长

Fair trade
公平贸易
Provide Quality Comprehensive
Solutions
提供优质全面的解决方案

CHOOSE US
CHOOSE THE FUTURE

选择我们 选择未来



OUR MACHINES CONTINUE
TO SHOW MORE EXCITING

我们的机器不断地呈现更多的精彩

They Are Just A Small Part Of Life
它们只是生活中的一小部分

RZFD-190

Roll Feeding Square Bottom Paper Bag Machine

全自动高速方底纸袋机

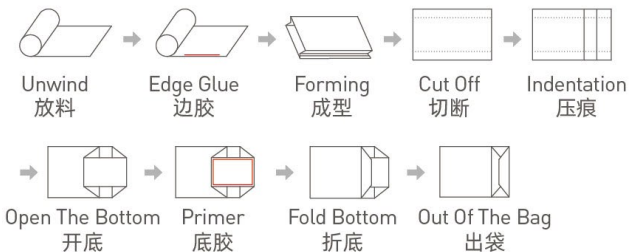
ⓘ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and other environmental paper bags.

📦 Main features 主要特点

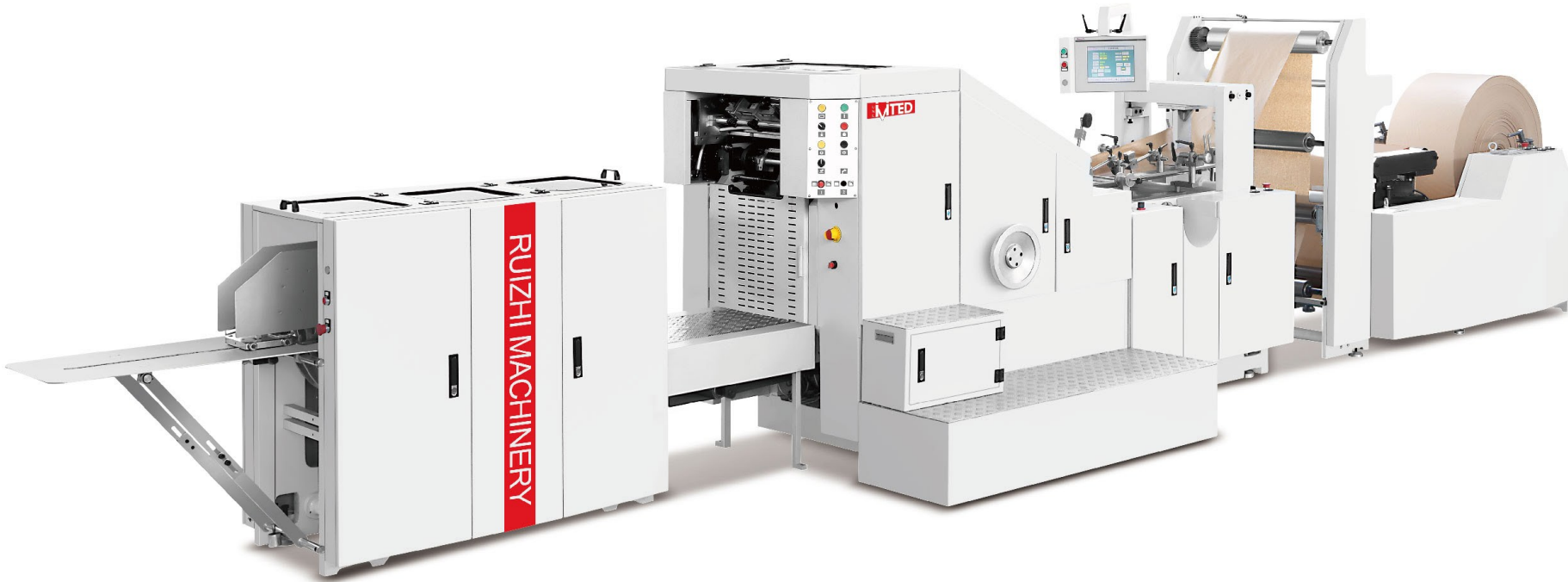
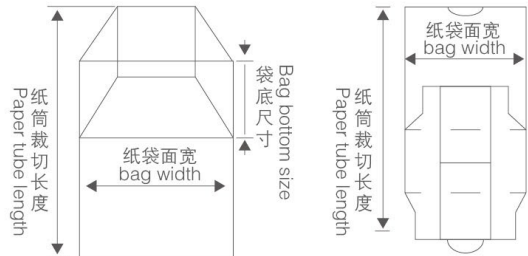
- 1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
- 2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
- 3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
- 4. Raw material load adopt Hydraulic pressure cylinder up and down structure, unwinding adopt auto tension control.
- 5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

🔄 The Flow Chart 流程图



本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中锋上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形，成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋机设备。

- 1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
- 2. 采用德国原装REXROTH运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
- 3. 采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
- 5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。



🔧 Technical parameter 技术参数

机型	Model	RZFD-190	机型	Model	RZFD-190
切袋长度	Cutting Length (C)	190-370mm	纸卷宽度	Paper Roll Width	280-640mm
纸袋宽度	Paper Bag Width(W)	80-190mm	纸料直径	Roll Paper Diameter	Φ1300mm
袋底宽度	Paper Bag Bottom Width(H)	50-105mm	纸料内径	Inner Diameter Of Paper	Φ76mm
纸袋厚度	Paper Thickness	50-130g/m²	整机功率	Machine Power	380V 3phase 4 line 11.5kw
机械速度	Machine Speed	30-260pcs/min	整机重量	Machine Weight	6000kg
纸袋速度	Paper Bag Speed	30-200pcs/min	整机尺寸	Machine Size	8500×3500×2200mm

RZFD-190 (2色/4色)

Square Bottom Paper Bag Machine & 2/4 Color Printing Online

全自动高速方底纸袋机连体2/4色印刷

④ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, printing tracking, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and other environmental paper bags.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中锋上胶、印刷制袋跟踪、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋机设备。

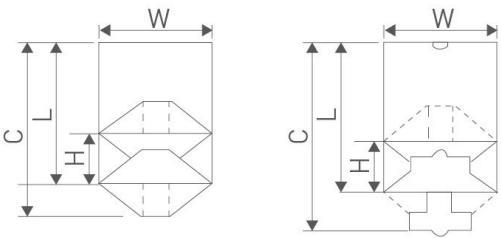
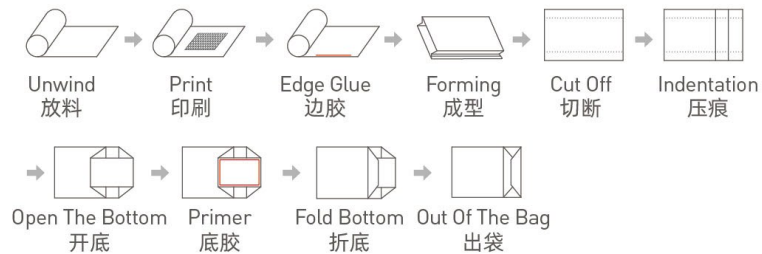


📦 Main features 主要特点

1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
4. Raw material load adopt Hydraulic pressure cylinder up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装REXROTH-运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装REXROTH-伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



🔧 Technical parameter 技术参数

机型	Model	RZFD-190 (2色/4色)	机型	Model	RZFD-190 (2色/4色)
切袋长度	Cutting Length	190-370mm	印刷速度	Printing Speed	5-75m/min
纸袋宽度	Paper Bag Width	80-190mm	套色精度	Color Accuracy	≤±0.20mm
袋底宽度	Paper Bag Bottom Width	50-105mm	版材厚度	Plate Thickness (Including The	2.28mm+0.38mm
纸袋厚度	Paper Thickness	50-130g/m²	(包括双面胶厚度)	Thickness Of The Double-sided Tape)	(双面胶，可按客户要求)
机械速度	Machine Speed	30-260pcs/min	印刷部位	Printing Area	
纸袋速度	Paper Bag Speed	30-200pcs/min	整机功率	Machine Power	380V 3phase 4 line
纸卷宽度	Paper Roll Width	280-640mm			2色/19.7KW 4色/22.9KW
纸料直径	Roll Paper Diameter	Φ1300mm	整机重量	Machine Weight	2色/7800kg 4色/8400kg
纸料内径	Inner Diameter Of Paper	Φ76mm	整机尺寸	Machine Size	2色/11000×3500×2800mm
印刷部位	Printing Area				4色/11500×3500×2800mm
印刷长度	Printing Length	190-360mm	工作气源	Working Air Current	≥0.36m³/分钟, 0.5-0.8兆帕
					More than 0.36m³/ minutes, 0.5-0.8 MPa

RZFD-190W

Square Bottom Paper Bag Machine With Window
& 2/4 Color Printing Inline

方底开窗纸袋机连体2/4色印刷



RZFD-190W

Square Bottom Paper Bag Machine With Window & 2/4 Color Printing Inline 方底开窗纸袋机连体2/4色印刷

ⓘ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of window, film automatic centre forward glue, printing tracking, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and so on environmentally friendly paper bag machine equipment.

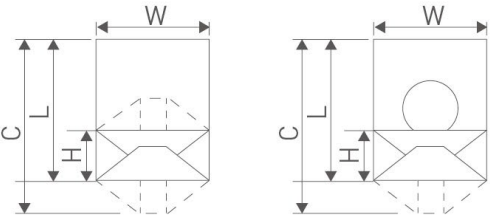
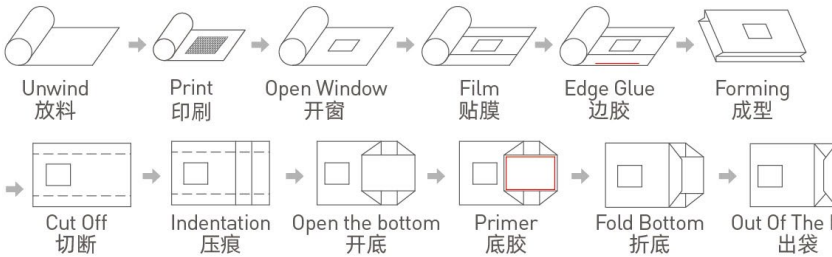
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由开窗、贴膜自动中锋上胶、印刷制袋跟踪、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

📦 Main features 主要特点

- 1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
- 2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
- 3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
- 4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
- 5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

- 1.采用法国 SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
- 2.采用德国原装REXROTH运动控制器（PC），通过高速总线Ether CAT，保证高速运行稳定。
- 3.采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 4.原料装卸采用电机升降结构，放卷采用全自动恒张力控制。
- 5.原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



🔧 Technical parameter 技术参数

机型	Model	RZFD-190W
切袋长度	Cutting Length	190-370mm
纸袋宽度	Paper Bag Width	80-190mm
开孔宽度	The Hole Width	50-120mm
开孔高度	The Hole Height	50-120mm
袋底宽度	Paper Bag Bottom Width	50-105mm
纸袋厚度	Paper Thickness	50-130g/m²
机械速度	Machine Speed	30-260pcs/min
纸袋速度	Paper Bag Speed	30-150 pcs/min
纸料直径	Roll Paper Diameter	1300mm
印刷部位	Printing Area	
印刷宽度	Printing Width	280-640mm
印刷长度	Printing Length	190-360mmmm
印刷速度	Printing Speed	5-70m/min
套色精度	Color Accuracy	≤±0.20mm
版材厚度（包括双面胶厚度）	Plate Thickness（Including The Thickness Of The Double-sided Tape）	2.28mm+0.38mm（双面胶，可按客户要求）
工作气源	Working Air Current	≥0.36m³/分钟，0.5-0.8兆帕 More than 0.36m³/ minutes, 0.5-0.8 MPa
整机功率	Machine Power	380V 3phase 4 line 2色/39KW 4色/43KW
整机重量	Total Weight	10700kg
外形尺寸	Machine Dimesion	15500×3700×2500mm



RZFD-330/450

Roll Feeding Square Bottom Paper Bag Machine 全自动高速方底纸袋机

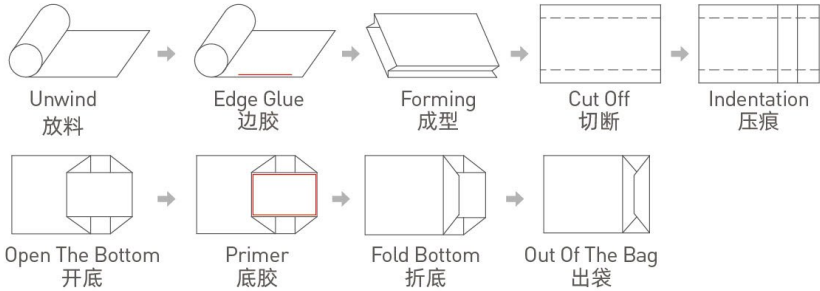
④ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and other environmental paper bags.

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- 5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

🔄 The Flow Chart 流程图

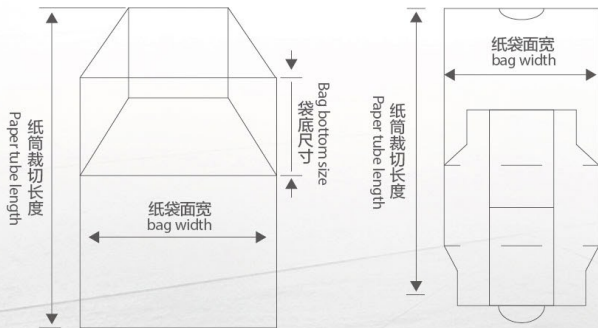


本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中锋上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形，成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

- 1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
- 2. 采用德国原装REXROTH运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
- 3. 采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
- 5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔧 Technical parameter 技术参数

机型	Model	RZFD-330	RZFD-450	机型	Model	RZFD-330	RZFD-450
切袋长度	Cutting Length	270-530mm	270-530mm	纸卷宽度	Paper Roll Width	380-1050mm	660-1290mm
纸袋宽度	Paper Bag Width	120-330mm	220-450mm	纸料直径	Roll Paper Diameter	Φ1300mm	Φ1300mm
袋底宽度	Paper Bag Bottom Width	60-180mm	90-180mm	纸料内径	Inner Diameter Of Paper	Φ76mm	Φ76mm
纸袋厚度	Paper Thickness	60-150g/m²	80-150g/m²	整机功率	Machine Power	380V 3phase 4 line 15kw	380V 3phase 4 line 15kw
机械速度	Machine Speed	30-220pcs/min	30-200pcs/min	整机重量	Machine Weight	8500kg	9000kg
纸袋速度	Paper Bag Speed	30-180 pcs/min	30-150pcs/min	整机尺寸	Machine Size	10000×3700×2200mm	10000×3800×2200mm



RZFD-330 (2色/4色)

Square Bottom Paper Bag Machine & 2/4 Color Printing Online

全自动高速方底纸袋机连体2/4色印刷

④ Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, printing tracking, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and so on environmentally friendly paper bag machine equipment.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中锋上胶、印刷制袋跟踪、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

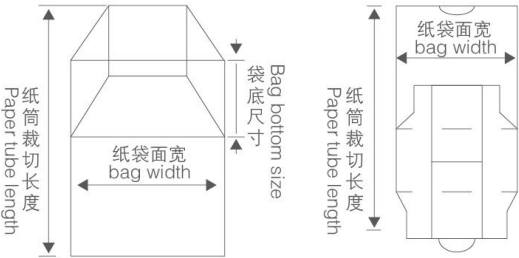
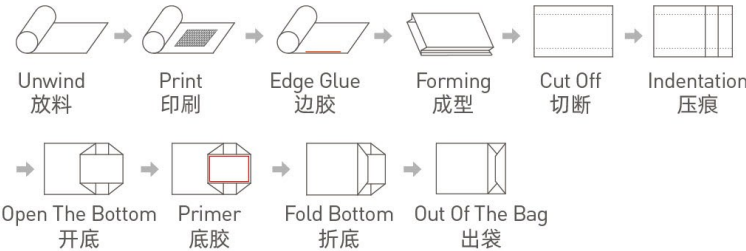


📦 Main features 主要特点

- 1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
- 2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
- 3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
- 4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
- 5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

- 1. 采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。
- 2. 采用德国原装REXROTH运动控制器（PC），通过高速总线Ether CAT，保证高速运行稳定。
- 3. 采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 4. 原料装卸采用液压升降结构，放卷采用全自动恒张力控制。
- 5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



🔧 Technical parameter 技术参数

机型	Model	RZFD-330 (2色/4色)	RZFD-450 (2色/4色)	机型	Model	RZFD-330 (2色/4色)	RZFD-450 (2色/4色)
切袋长度	Cutting Length	270-530mm	270-530mm	印刷部位	Printing Area		
纸袋宽度	Paper Bag Width	120-330mm	220-450mm	印刷宽度	Printing Width	380-1050mm	590-1290mm
袋底宽度	Paper Bag Bottom Width	60-180mm	90-180mm	印刷长度	Printing Length	270-520mm	270-520mm
纸袋厚度	Paper Thickness	60-150g/m²	60-150g/m²	印刷速度	Printing Speed	10-100m/min	10-100m/min
机械速度	Machine Speed	30-220pcs/min	80-150g/m²	套色精度	Color Accuracy	≤±0.20mm	≤±0.20mm
纸袋速度	Paper Bag Speed	30-180 pcs/min	30-180 pcs/min	版材厚度	Plate Thickness	2.28mm+0.38mm	2.28mm+0.38mm
纸卷宽度	Paper Roll Width	380-1050mm	590-1290mm	(包括双面胶厚度) (Including The Thickness Of The Double-sided Tape)	(双面胶, 可按客户需要)	2色 9900kg 4色 10400kg	(双面胶, 可按客户需要)
纸料直径	Roll Paper Diameter	Φ1300mm	Φ1300mm			2色 12500mm×3920×2500mm	2色 10200kg 4色 10700kg
纸料内径	Inner Diameter Of Paper	Φ76mm	Φ76mm	整机重量	Machine Weight	4色 13200mm×3920×2800mm	2色 12500mm×3920×2500mm
				整机尺寸	Machine Size	380V 3phase 4 line	4色 13200mm×3920×2800mm
				整机功率	Machine Power	2色/23.2KW 4色/26.7KW	380V 3phase 4 line
							2色/23.8KW 4色/27.4KW

RZFD-330D/450D

Automatic High Speed Square Bottom Paper Bag Machine (Patch Bag) 高速方底纸袋机（派奇袋）

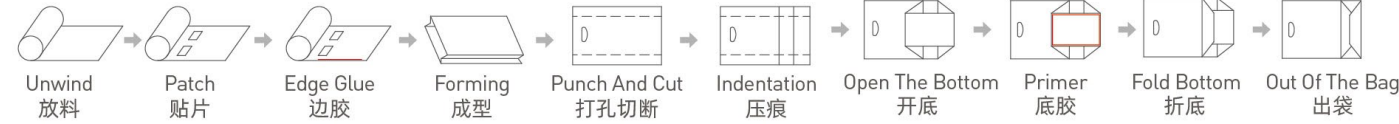
Ⓜ Properties and uses 性能与用途

This machine is used for roll raw color paper or printing roll paper such as kraft paper, food paper and other paper rolls by the machine once complete the paper bag process. By automatic paper roll tension, coil correction, Paiqi bag positioning on the glue patch, center on glue, Raw material into a barrel, Paiqi bag buckle hand hole, fixed long cut, bottom indentation, bottom folding bottom, bottom on glue. The bottom of the bag is formed, the finished bag is finishing once completed. Native operation is more convenient, more efficient, more stable, is the production of a variety of different paper bags, leisure food bags, bread bags, dry fruit bags and so on environmentally automatic fully automatic paich bag paper bag machine equipment.

📦 Main features 主要特点

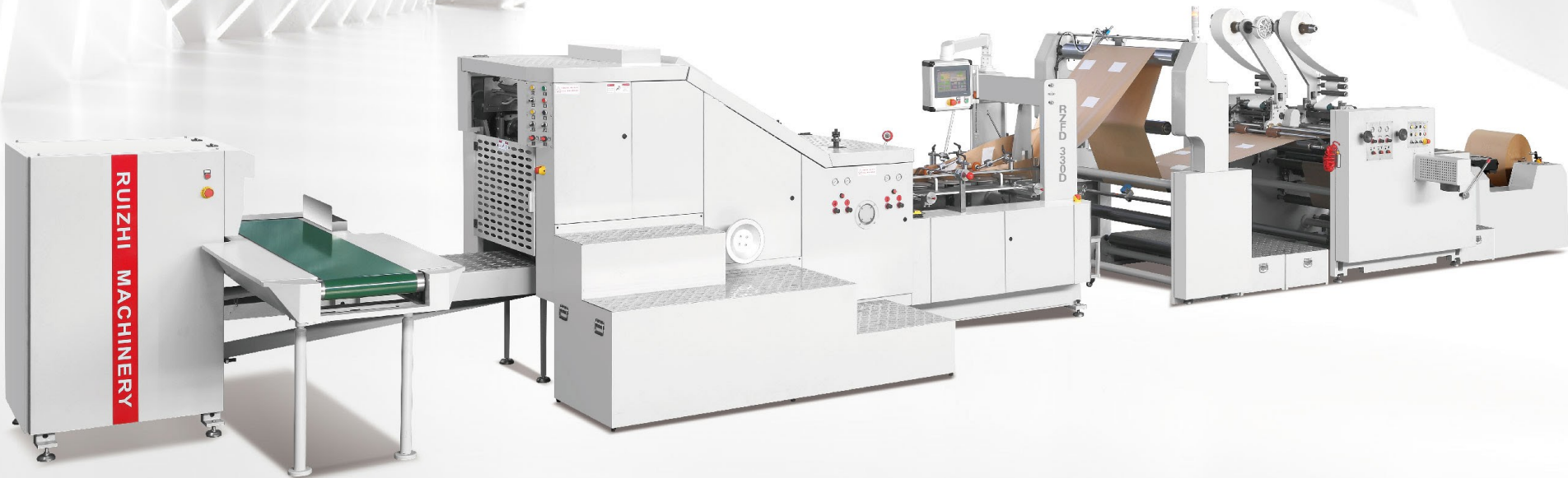
1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Patch bag function adopts a complete set of German original LENZE servo motor. Through integration with optical fiber, it works with the German original Rexroth motion controller (PC).
5. Automatic hole-punching adopts Germany original LENZE servo motor.
6. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
7. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

🔄 The Flow Chart 流程图



本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动上纸卷张力、卷材纠偏、派奇袋定位上胶贴片、中锋上胶、原料成筒、派奇袋扣手孔、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保全自动派奇袋纸袋机设备。

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 派奇袋整套伺服德国原装LENZE伺服电机，通过与光纤一体化，搭配德国原装LENZE运动控制器（PC）。
5. 采用德国原装LENZE伺服电机控制派奇袋手提自动压手提孔位。
6. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
7. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。



🔧 Technical parameter 技术参数

机型	Model	RZFD-330D	RZFD-450D	机型	Model	RZFD-330D	RZFD-450D
纸袋长度 (C)	Cutting Length	270-530m	270-530mm	派奇袋薄膜厚度	Paige Bag Film Thickness	40-70μm	40-70μm
纸袋宽度(W)	Bag Width	120-330mm	220-450mm	派奇袋贴片放卷宽度(B)	Paige Bag Roll Width	130mm	130mm
袋底宽度(H)	Bottom Width	60-180mm	90-180mm	派奇袋放卷直径	Paige Bag Roll Straight	500mm	500mm
纸袋厚度	Paper Thickness	60-150g/m²	80-150g/m²	派奇袋纸袋速度	Patch Bag Speed	30-130pcs/min	30-130pcs/min
机械速度	Machine Speed	30-220pcs/min	30-180pcs/min	纸料直径	Roll Paper Diameter	1200mm	1300mm
纸袋速度	Paper Bag Speed	30-200pcs/min	30-160pcs/min	整机功率	Machine Power	3phase 4 line 380V 40.6kw	3phase 4 line 380V 40.6kw
纸卷宽度	Paper Roll Width	450-1050mm	590-1290mm	整机重量	Machine Weight	9000kg	10000kg
派奇袋宽度	Patch Bag Width	190-330mm	220-450mm	整机尺寸	Machine Size	12000×3750×2000mm	13000×3750×2000mm
派奇袋手腕孔(T)	Patch Handle Length	75/85mm	75/85mm				
派奇袋贴片纸张厚度	Paige Bag Paper Thickness	80-150g/m²	80-150g/m²				

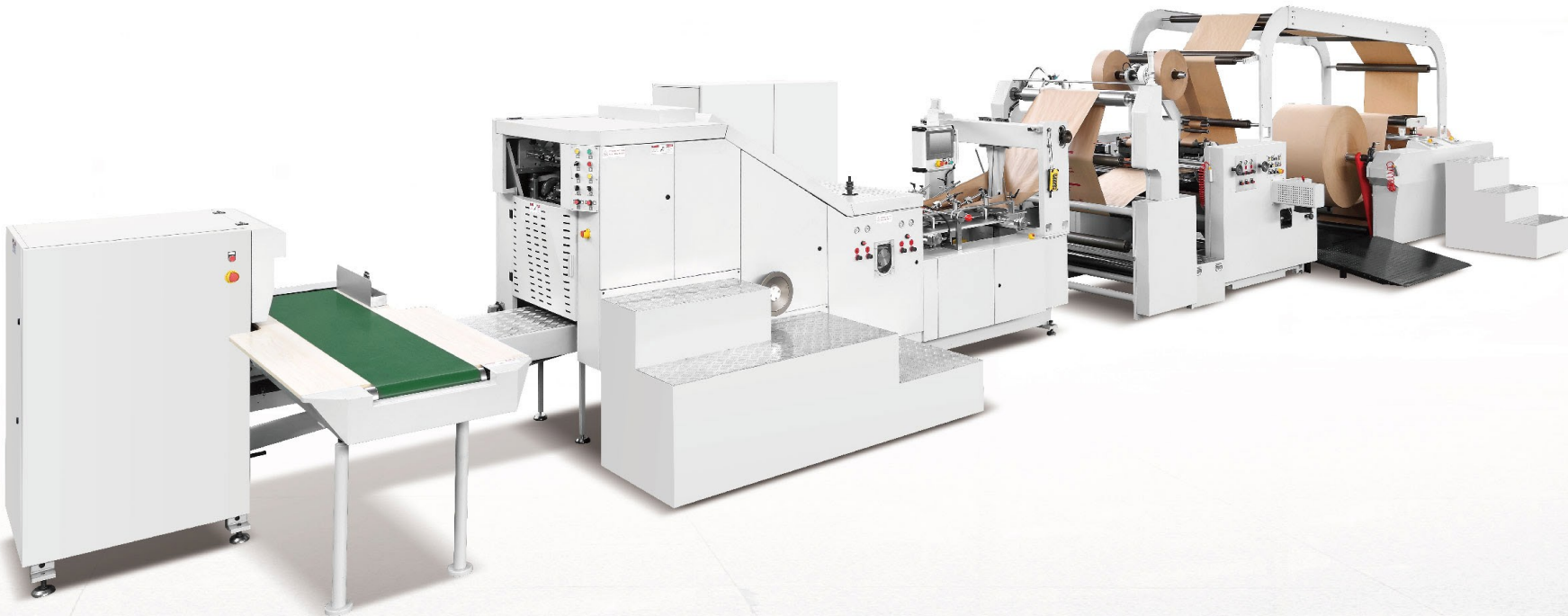
RZFD-330D/450D (2L)

High Speed Square Bottom Double Discharge Paper Bag Machine (Patch Bag) 高速方底双放料纸袋机（派奇袋）

④ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. By 2 sets of automatic paper roll tension, roll material correction, patch bag positioning and glue patch, center gluing, raw material into tube, patch bag buckle hand hole, cut to length, bottom indentation, bottom folding, bottom Glue, bag bottom forming, finished bag finishing at one time. This machine is more convenient to operate, more efficient and more stable. It is an environmentally friendly automatic paper bag machine equipment for the production of various paper bags, snack food bags, bread bags, dried fruit bags, etc.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由2组自动上纸卷张力、卷材纠偏、派奇袋定位上胶贴片、中锋上胶、原料成筒、派奇袋扣手孔、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保全自动派奇袋纸袋机设备。

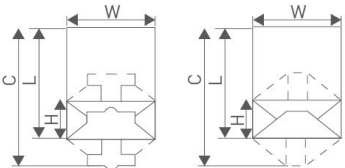
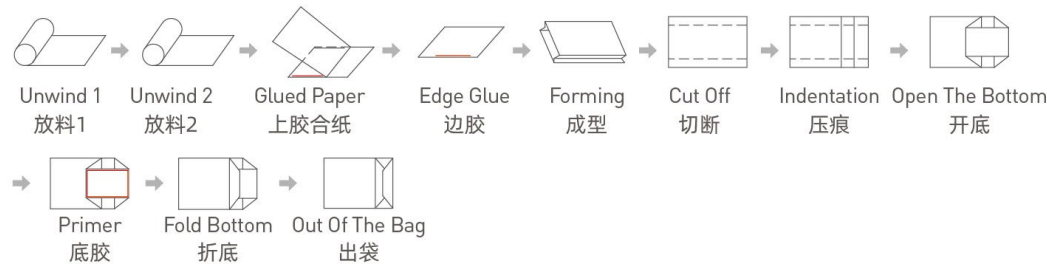


📦 Main features 主要特点

- 1.Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
- 2.Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
- 3.Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
- 4.Patch bag function adopts a complete set of German original LENZE servo motor. Through integration with optical fiber, it works with the German original Rexroth motion controller (PC).
- 5Automatic hole-punching adopts Germany original LENZE servo motor.
- 6.Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
- 7.Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

- 1.采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
- 2.采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
- 3.采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 4.派奇袋整套伺服德国原装LENZE伺服电机，通过与光纤一体化，搭配德国原装LENZE运动控制器（PC）。
- 5.采用德国原装LENZE伺服电机控制派奇袋手提自动压手提孔位。
- 6.原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
- 7.原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



⚙️ Technical parameter 技术参数

机型	Model	RZFD-330D (2L)	RZFD-450 (2L)	机型	Model	RZFD-330D (2L)	RZFD-450 (2L)
纸袋长度	Cutting Length	270-530m	270-530mm	派奇袋薄膜厚度	Paige Bag Film Thickness	40-70μm	40-70μm
纸袋宽度	Bag Width	120-330mm	220-450mm	派奇袋贴片放卷宽度	Paige Bag Roll Width	130mm	130mm
袋底宽度	Bottom Width	60-180mm	90-180mm	派奇袋放卷直径	Paige Bag Roll Straight	500mm	500mm
纸袋厚度（双放料）	Paper Thickness	80-150g/m²	80-150g/m²	派奇袋纸袋速度	Patch Bag Speed	30-130pcs/min	30-120pcs/min
机械速度	Machine Speed	30-220pcs/min	30-220pcs/min	纸卷宽度	Paper Roll Width	450-1050mm	660-1290mm
纸袋速度	Paper Bag Speed	30-200pcs/min	30-180 pcs/min	纸料直径	Roll Paper Diameter	Φ1200mm	Φ1200mm
派奇袋宽度	Patch Bag Width	190-330mm	190-330mm	整机功率	Machine Power	380V 3phase 4 line	380V 3phase 4 line
派奇袋手腕孔	Patch Handle Length	75/85mm	75/85mm	整机重量		40.6kw	40.6kw
派奇袋贴片纸张厚度	Paige Bag Paper Thickness	80-150g/m²	80-150g/m²	整机尺寸	Machine Weight	11800kg	12000kg
					Machine Size	16000×2200×2600mm	16000×2200×2600mm

RZFD-330W/450W

Roll Feeding Square Bottom Paper Bag Machine

高速方底开窗纸袋机

Ⓢ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. Open window bonding, automatic center gluing, raw materials into a tube, fixed-length cutting, bottom indentation, bottom folding, bottom gluing, bottom forming, and finished bag finishing at one time. This machine is more convenient to operate, more efficient, and more stable. It is an environmentally friendly paper bag machine equipment for producing various paper bags, snack food bags, bread bags, dried fruit bags, etc.

📦 Main features 主要特点

- 1. Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
- 2. Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
- 3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
- 4. Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
- 5. Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

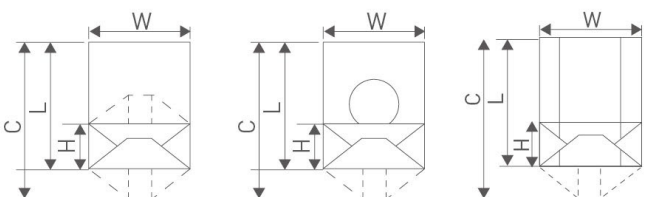
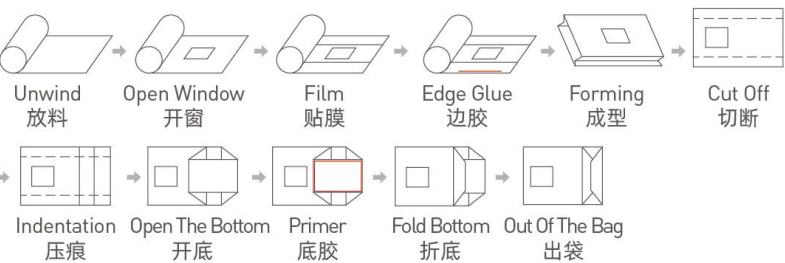
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由开窗粘合、自动中锋上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。



🔧 Technical parameter 技术参数

机型	Model	RZFD-330W	RZFD-450W
切袋长度C	Cutting Length	270-530mm	270-530mm
纸袋宽度W	Paper Bag Width	120-330mm	220-450mm
开孔宽度	The Hole Width	50-120mm	50-120mm
开孔高度	The Hole Height	50-120mm	50-120mm
袋底宽度H	Paper Bag Bottom Width	60-180mm	90-180mm
纸袋厚度	Paper Thickness	60-150g/m²	80-150g/m²
机械速度	Machine Speed	30-200pcs/min	30-180pcs/min
纸袋速度	Paper Bag Speed	30-150 pcs/min	30-150 pcs/min
最大开窗尺寸	Max. Window Size	120-120mm	120-120mm
纸料直径	Roll Paper Diameter	1200mm	1300mm
整机功率	Machine Power	380V 3phase 4 line 36kw	380V 3phase 4 line 36kw
整机重量	Machine Weight	11000kg	11800kg
整机尺寸	Machine Size	14500×4000×2100mm	14500×4000×2100mm

🔄 The Flow Chart 流程图



RZFD-330 (2L)

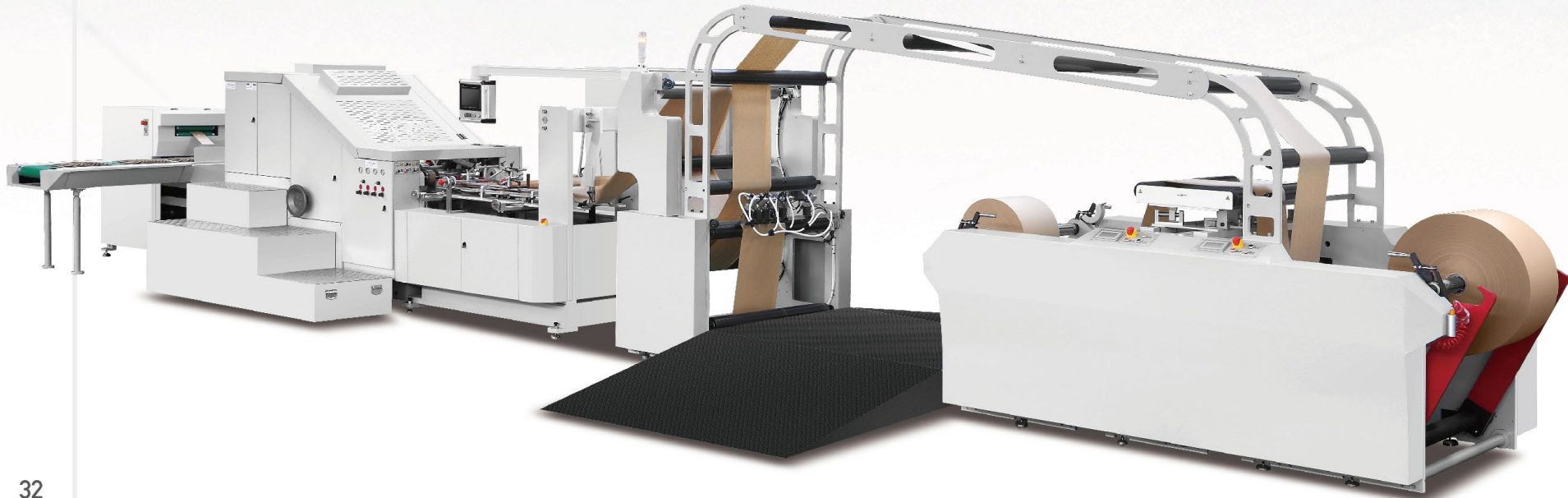
Fully Automatic High Speed Square Bottom Double Discharge Paper Bag Machine

全自动高速方底双放料纸袋机

⑧ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. It consists of 2 sets of automatic paper roll tension, roll correction, gluing, center gluing, raw material into tube, fixed length cutting, bottom indentation, bottom folding, bottom gluing, bag bottom forming, and finished bag finishing at one time. This machine is more convenient to operate, more efficient, and more stable. It is an environmentally friendly automatic double-feed paper bag machine equipment for producing various paper bags, snack food bags, bread bags, dried fruit bags, etc.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由2组自动上纸卷张力、卷材纠偏、上胶、中缝上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保全自动双放料纸袋机设备。

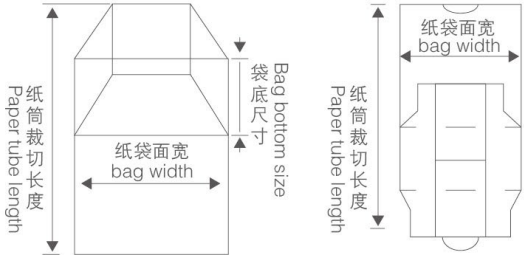
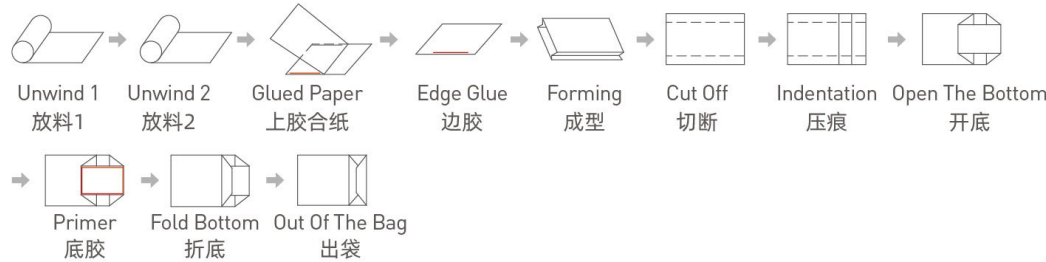


📦 Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Patch bag function adopts a complete set of German original LENZE servo motor. Through integration with optical fiber, it works with the German original Rexroth motion controller (PC).
5. Automatic hole-punching adopts Germany original LENZE servo motor.
6. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
7. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
3. 采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 派奇袋整套伺服德国原装LENZE伺服电机，通过与光纤一体化，搭配德国原装LENZE运动控制器（PC）。
5. 采用德国原装LENZE伺服电机控制派奇袋手提自动压手提孔位。
6. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
7. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



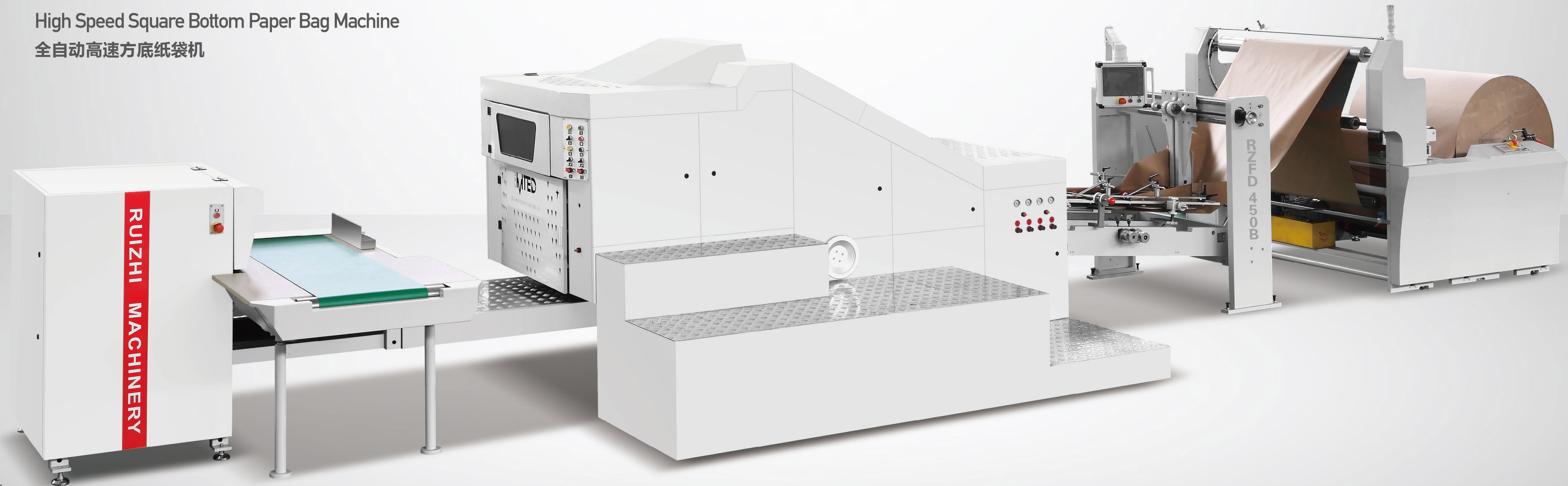
⚙️ Technical parameter 技术参数

机型	Model	RZFD-330 (2L)	机型	Model	RZFD-330 (2L)
纸袋长度	Paper Bag Length	270-530mm	纸卷宽度	Paper Roll Width	380-1050mm
纸袋宽度	Paper Bag Width	120-330mm	纸料直径	Roll Paper Diameter	Φ1300mm
袋底宽度	Paper Bag Bottom Width	60-180mm	纸料内径	Inner Diameter Of Paper	Φ76mm
(双层) 纸袋厚度	Paper Thickness	80-150g/m²	整机功率	Machine Power	380V 3phase 4 line 16.5kw
机械速度	Machine Speed	30-220pcs/min	整机重量	Machine Weight	9700kg
纸袋速度	Paper Bag Speed	30-180 pcs/min	整机尺寸	Machine Size	13000×2700×2400mm

RZFD-450B

High Speed Square Bottom Paper Bag Machine

全自动高速方底纸袋机



RZFD-450B

High Speed Square Bottom Paper Bag Machine

全自动高速方底纸袋机

Details Introduce 细节介绍

Base Rubber Part 底胶部位



Paper Stop 挡纸部位



我们的工艺
Our Craft



我们的创新
Our Innovation



Open Bottom 开底部位



Main features 主要特点

- 1.Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.

2.Adopt Germany Original REXROTH PC Control,integrated with optical fiber.Thus ensure stable and high speed running.

3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.

4.Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.

5.Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.
- 1.采用法国SCHNEIDER 触摸屏人机界面，操作功能一目了然，便于掌控。

2.采用德国原装LENZE运动控制器（ PC ）， 通过与光纤一体化，保证高速运行稳定。

3.采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。

4.原料装卸采用液压升降结构，放卷采用全自动恒张力控制。

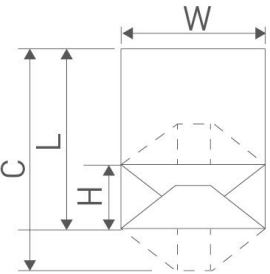
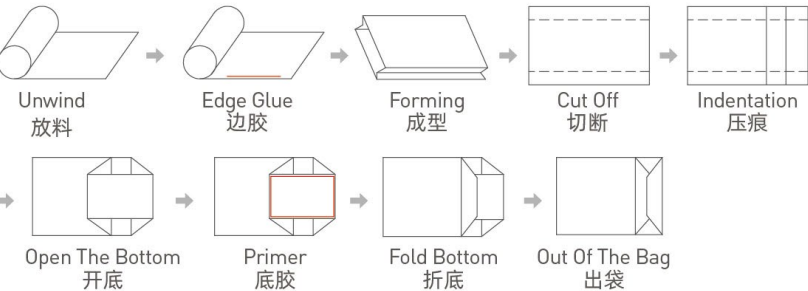
5.原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

Properties and uses 性能与用途

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic centre forward glue, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time,The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and so on environmentally friendly paper bag machine equipment.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中锋上胶、原料成筒、定长切断、底部压痕、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

The Flow Chart 流程图



Technical parameter 技术参数

机型	Model	RZFD-450B
纸袋长度	Paper Bag Length	380-760mm
纸袋宽度	Paper Bag Width	220-450mm
袋底宽度	Paper Bag Bottom Width	100-220mm
纸袋厚度	Paper Thickness	80-150g/m²
纸袋速度	Paper Bag Speed	30-120 pcs/min
纸卷宽度	Paper Roll Width	630-1370mm
纸料直径	Roll Paper Diameter	Φ1300mm
纸料内径	Inner Diameter Of Paper	Φ76mm
整机功率	Machine Power	380V 3phase 4 line 17.5kw
整机重量	Machine Weight	10500kg
整机尺寸	Machine Size	12000×3800×2200mm

RZFD-330/450 (W+D)

High Speed Square Bottom Paper Bag Machine (Open Window+patch Bag)

高速方底纸袋机（开窗+派奇袋）

ⓘ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, food paper and other paper rolls. This machine completes the paper bag process at one time. ① The window opening part is completed by unwinding, window opening, filming, edge glue, forming, cutting and indentation, bottom opening and bottom gluing, folding bottom forming, and finished bag finishing. ② The Paige bag part is completed by unwinding, patching, edge glue, forming, punching and cutting, bottom indentation and folding, bottom glue forming, and finished bag finishing in one time. This machine is more convenient to operate, more efficient, and more stable. It is an environmentally friendly paper bag machine equipment for producing various paper bags, snack food bags, bread bags, dried fruit bags, etc.

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。① 开窗部分由放料、开窗、贴膜、边胶、成型、切断压痕、底部开底上胶、折底成形、成品袋整理一次完成。② 派奇袋部分由放料、贴片、边胶、成型、打孔切断、底部压痕折底、底部上胶成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

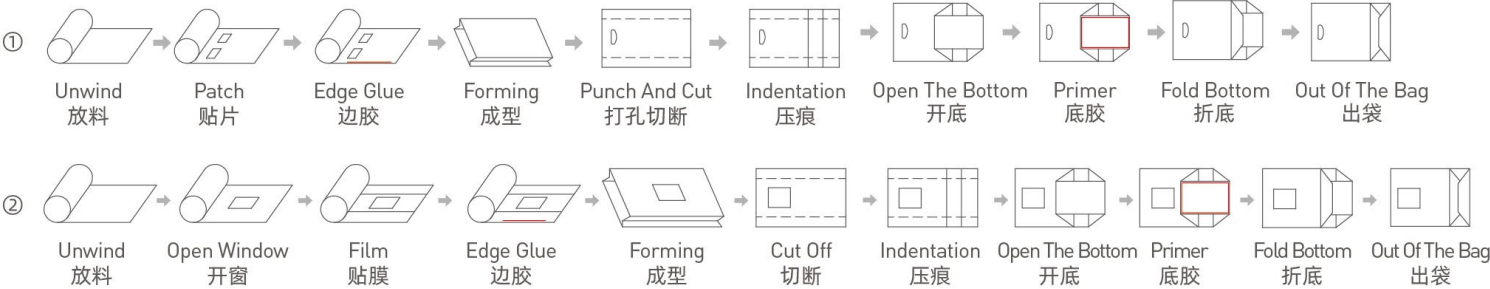


📦 Main features 主要特点

- 1.Use France Schneider Touch Screen Human-Computer Interface, operate and control easily.
- 2.Adopt Germany Original REXROTH PC Control, integrated with optical fiber, ensure high speed running steadily.
3. Germany Original REXROTH Servo Motor and Germany Original SICK Photoelectric Eye Correction, tracking printing bag accurately.
- 4.Raw material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.
- 5.Raw material unwinding EPC adopt Italy SELECTRA, Reduce adjustment time.

- 1.采用法国 SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
- 2.采用德国原装LENZN运动控制器（PC），通过与光纤一体化，保证高速运行稳定。
- 3.采用德国原装REXROTH伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 原料装卸采用电机升降结构，放卷采用全自动恒张力控制。
- 5.原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



⚙️ Technical parameter 技术参数

机型	Model	RZFD-330 (W+D)	RZFD-450(W+D)	机型	Model	RZFD-330 (W+D)	RZFD-450(W+D)
切袋长度C	Cutting Length	270-530mm	270-530mm	派奇袋纸袋速度	Patch Bag Speed	30-120pcs/min	30-120pcs/min
纸袋宽度W	Paper Bag Width	120-330mm	220-450mm	机械速度	Machine Speed	30-200pcs/min	30-200pcs/min
开孔宽度	The Hole Width	50-120mm	50-120mm	纸袋速度	Paper Bag Speed	30-150 pcs/min	30-130 pcs/min
开孔高度	The Hole Height	50-120mm	50-120mm	纸卷宽度	Paper Roll Width	380-1050mm	590-1290mm
袋底宽度H	Paper Bag Bottom Width	60-180mm	90-180mm	条形窗尺寸	Strip Window Size	60-150mm	60-150mm
派奇袋宽度	Patch Bag Width	190-330mm	190-330mm	纸料直径	Roll Paper Diameter	1200mm	1200mm
派奇袋手腕孔	Patch Handle Length	75/85mm	75/85mm	整机功率	Machine Power	380V 3phase 4 line 50.4kw	380V 3phase 4 line 50.4kw
派奇袋纸张厚度	Paige Bag Paper Thickness	80-150g/m²	80-150g/m²	整机重量	Machine Weight	10000kg	10500kg
派奇袋薄膜厚度	Paige Bag Film Thickness	30-60um	30-60um	整机尺寸	Machine Size	15500×4200×2000mm	15500×4200×2000mm
派奇袋放卷宽度	Paige Bag Roll Width	130mm	130mm				

SHARP IS INNOVATING TECHNOLOGY

AIMING TO CHANGE LIFE

锐在创新技术 志在改变生活



PAY ATTENTION TO ENVIRONMENTAL

PROTECTION FROM PRODUCTION, PRODUCTS TO CULTURE

从生产、产品到文化都注重环保

Reiz's Environmentally Friendly Paper Bags Have Become Your First Choice For Green Life

锐志的环保纸袋，已成为您绿色生活的首选

RZFD-330T/450T/450BT

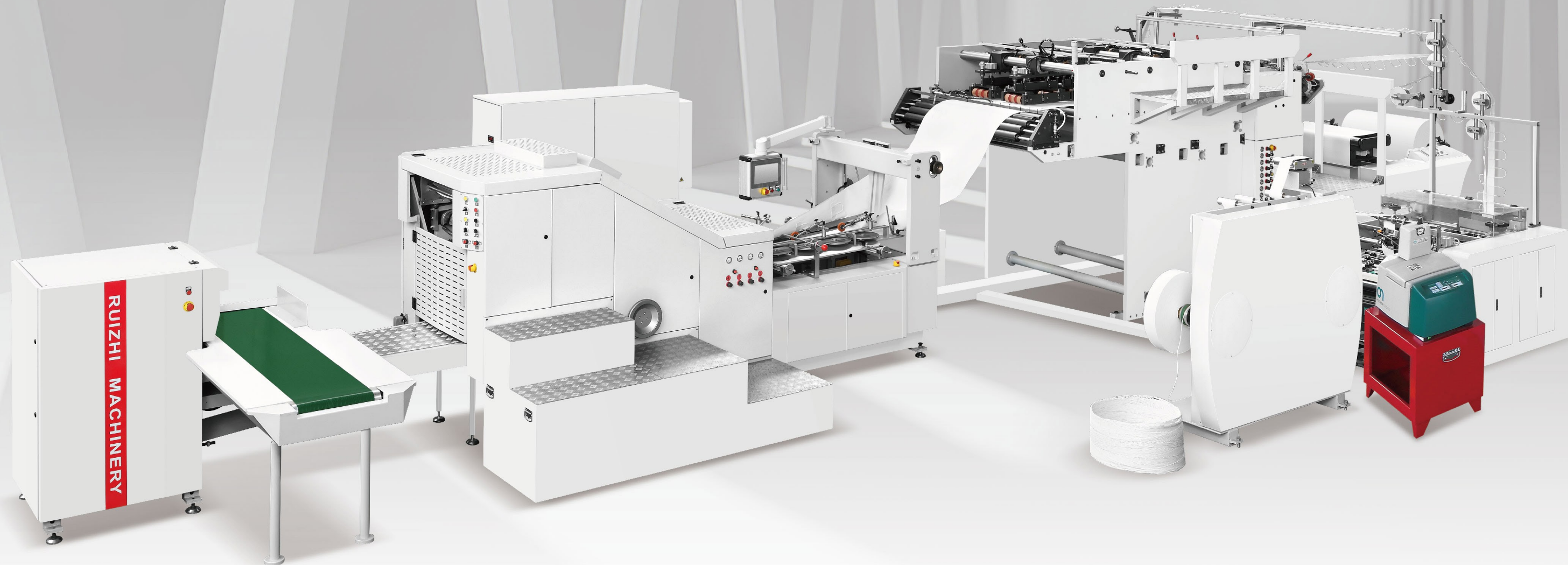
Fully Automatic Square Bottom Paper Bag Machine With Handle Inline

全自动方底圆绳手提纸袋机

④ Properties and uses 性能与用途

Fully automatic square bottom paper bag machine is designed for the production of paper bags with twisted handles. It is suitable for mass production of shopping bags in industries such as food and clothing. The one-line process consists of twisted handles making from paper rolls and twisted rope, delivery of handles to paste unit, pre-cutting of paper on position of rope, patch position gluing, handle pasting, and paper bag making. The paper bag making process consists of side gluing, tube forming, cutting, creasing, bottom gluing, bottom forming and bag delivery. This machine adopts German imported high-speed motion controller (CPU), which controls the operation of servo through high-speed bus to ensure stable movement and smooth motion curve. It is the automatic square bottom paper bag equipment with handles inline preferred by the majority of printing and packaging manufacturers.

全自动方底纸袋机，用于生产带手挽的手提纸袋。本机特别适用于食品和服装等行业的购物袋批量生产。该机由手挽机将卷绳和纸片卷筒制成手挽，通过输送系统将手挽送至贴把机组再将原色或印刷好的卷筒纸进行纸绳位预点断、贴片位涂胶、自动粘贴手挽，再由主机将贴有手挽的纸张进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成型并输送出袋，整个过程一次性同步完成。本机采用德国原装进口高速运动控制器（CPU），通过高速总线控制伺服的运行，保证运动稳定，运动曲线平滑，是广大印刷包装厂家首选的全自动手提方底纸袋设备。



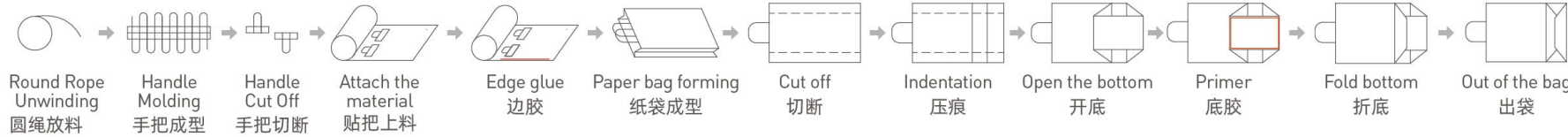
⚙️ Details Introduce 细节介绍



🔧 Technical parameter 技术参数

机型	Model	RZFD-330T	RZFD-450T	RZFD-450T-(B)
纸袋裁切长度	Cutting Length	270-530mm	270-530mm	380-760mm
(全) 纸袋裁切长度	Cutting Length	270-430mm (全)	270-430mm (全)	380-660mm (全)
纸袋宽度	Bag Width	120-330mm	220-450mm	220-450mm
(全) 纸袋宽度	Bag Width	200-330mm (全)	240-450mm (全)	240-450mm (全)
袋底宽度	Bottom Width	60-180mm	90-180mm	100-220mm
纸袋克重	Paper Thickness	60-150g/m²	80-150g/m²	80-150g/m²
(全) 纸袋克重	Paper Thickness	80-150g/m² (全)	80-150g/m² (全)	80-150g/m² (全)
纸卷宽度	Paper Roll Width	380-1050mm	590-1290mn	630-1370mm
(全) 纸卷宽度	Paper Roll Width	620-1050mm (全)	670-1290mm (全)	710-1370mm (全)
纸料直径	Roll Paper Diameter	φ1300mm	φ1300mm	φ1300mm
纸芯内经	Paper Core	φ76mm	φ76mm	φ76mm
手把贴片长度	Patch Length	152mm	190mm	190mm
手把贴片宽度	Patch Width	50mm	50mm	50mm
纸绳间距	Handle Distance	75mm	95mm	95mm
手把纸绳直径	Rope Diameter	φ3-5mm	φ3-5mm	φ3-5mm
手把贴片纸卷宽度	Patch Paper Roll Width	100mm	100mm	100mm
手把纸卷直径	Patch Paper Roll Diameter	φ1200mm	φ1200mm	φ1200mm
手把贴片纸克重	Patch Paper Thickness	100-135g/m²	100-135g/m²	100-135g/m²
机械速度	Machine Speed	30-200bags/min	30-180bags/min	30-150bags/min
纸袋速度	(Without Handles) Production Speed For Bags With Handles	30-180bags/min	30-150bags/min	30-120bags/min
带手提速度	Production Speed For Bags With Handles	30-150bags/min	30-130bags/min	30-130bags/min
封底方式	Bottom Folding Type			
裁切刀具方式	Cutting Knife	锯齿裁切 Sawtooth cutting	锯齿裁切 Sawtooth cutting	锯齿裁切 Sawtooth cutting
总机功率	Power Supply	380V 3phase 4 line 41.5KW	380V 3phase 4 line 41.5KW	380V 3phase 4 line 43.5KW
整机重量	Machine Weight	15000kg	15500kg	16500kg
整机尺寸	Machine Size	14000×6000×2400mm	14000×6000×2400mm	16100×6500×2400mm

📋 The Flow Chart 流程图



🔑 Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.

2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.

3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.

4. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.

5. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.
- 1.采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。

2.采用德国原装LENZE运动控制器（PC），通过与光纤一体化，保证高速运行稳定。

3.采用德国原装LENZE伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。

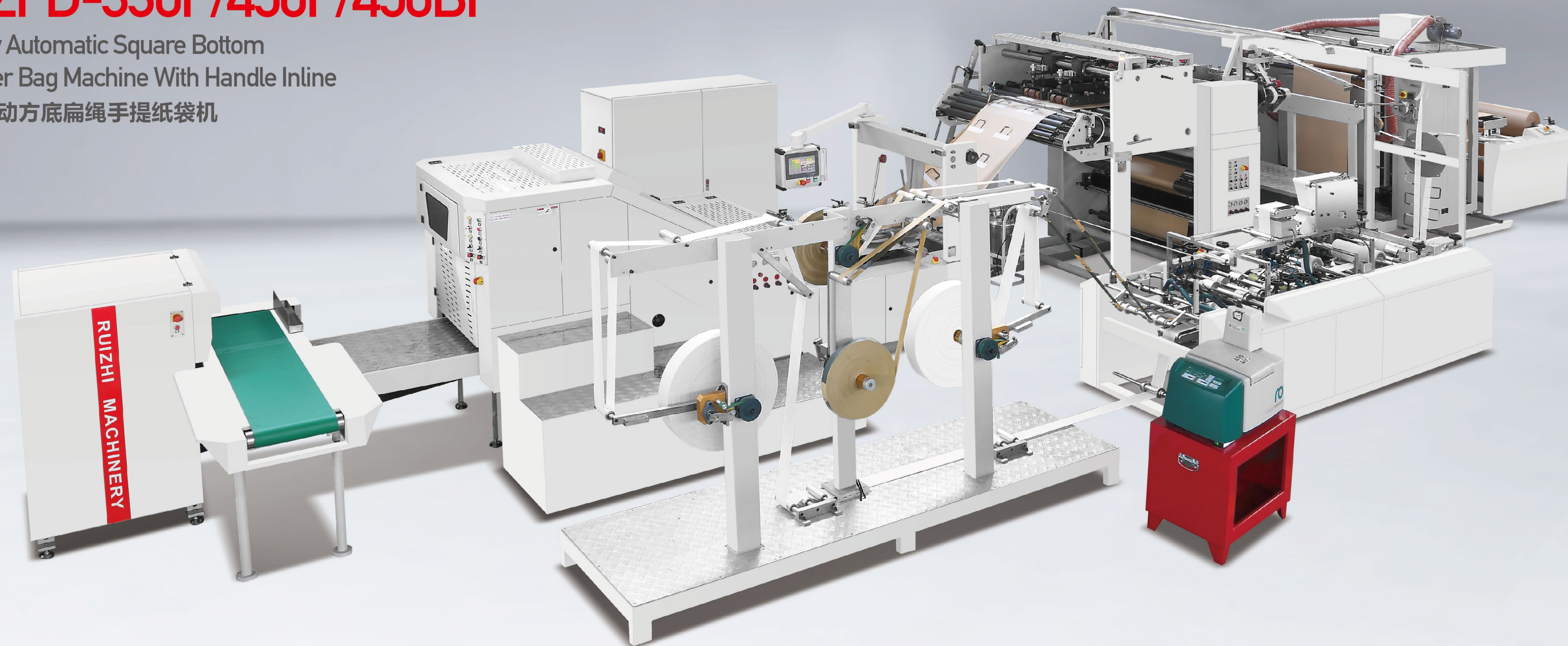
4.原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。

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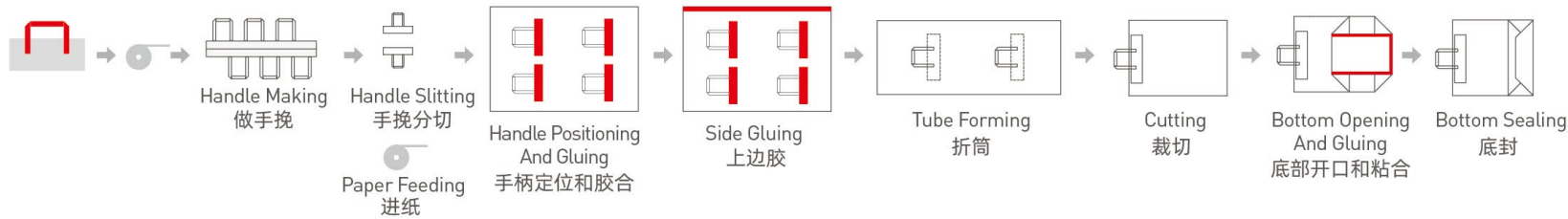


RZFD-330F/450F/450BF

Fully Automatic Square Bottom
Paper Bag Machine With Handle Inline
全自动方底扁绳手提纸袋机



The Flow Chart 流程图



Properties and uses 性能与用途

Fully automatic square bottom paper bag machine is designed for the production of paper bags with twisted handles. It is suitable for mass production of shopping bags in industries such as food and clothing. The one-line process consists of twisted handles making from paper rolls and twisted rope, delivery of handles to paste unit, pre-cutting of paper on position of rope, patch position gluing, handle pasting, and paper bag making. The paper bag making process consists of side gluing, tube forming, cutting, creasing, bottom gluing, bottom forming and bag delivery. This machine adopts German imported high-speed motion controller (CPU), which controls the operation of servo through high-speed bus to ensure stable movement and smooth motion curve. It is the automatic square bottom paper bag equipment with handles inline preferred by the majority of printing and packaging manufacturers.

全自动方底纸袋机，用于生产带手挽的手提纸袋。本机特别适用于食品和服装等行业的购物袋批量生产。该机由手挽机将卷绳和纸片卷筒制做成手挽，通过输送系统将手挽送至贴把机组再将原色或印刷好的卷筒纸进行纸绳位预点断、贴片位涂胶、自动粘贴手挽，再由主机将贴有手挽的纸张进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成型并输送出袋，整个过程一次性同步完成。本机采用德国原装进口高速运动控制器（CPU），通过高速总线控制伺服的运行，保证运动稳定，运动曲线平滑，是广大印刷包装厂家首选的全自动手挽方底纸袋设备。






Main features 主要特点

- 1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
- 2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
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- 4. 原料装卸采用液压自动升降结构，放卷采用全自动恒张力控制。
- 5. 原料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。



Technical parameter 技术参数

机型	Model	RZFD-330F	RZFD-450F	RZFD-450BF
纸袋裁切长度	Cutting Length	270-530mm	270-530mm	380-760mm
（全）纸袋裁切长度	Cutting Length	270-430mm	270-430mm	380-660mm
纸袋宽度	Bag Width	120-330mm	220-450mm	220-450mm
（全）纸袋宽度	Bag Width	200-330mm	240-450mm	240-450mm
袋底宽度	Bottom Width	60-180mm	90-180mm	80-200mm
纸袋克重	Paper	60-150g/m²	80-150g/m²	80-150g/m²
（全）纸袋克重	Paper	80-150g/m²	80-150g/m²	80-150g/m²
纸卷宽度	Paper Roll Width	380-1050mm	590-1290mn	620-1370mm
（全）纸卷宽度	Paper Roll Width	620-1050mm	690-1290mm	710-1370mm
纸芯内经	Paper Core	φ76mm	φ76mm	φ76mm
纸料直径	Roll Paper Diameter	φ1300mm	φ1300mm	φ1300mm
扁绳机要求	Flat Rope Making Machine Requirements			
扁绳间距	Flat Rope Distance	78mm	85mm	85mm
扁绳宽度	Flat Rope Width	12mm	12mm	12mm
扁绳高度	Flat Rope Height	100mm	100mm	100mm
贴片宽度	Patch Width	50mm	50mm	50mm
贴片长度	Patch Length	152mm	190mm	190mm
扁绳长度	Flat Rope Length	352mm	352mm	352mm
放卷贴片宽度	Patch Feeding Width	100mm	100mm	100mm
原纸克重	Material Thickness	120g/m²	120g/m²	120g/m²
手把纸卷直径	Handle Roll Diameter	1200mm	1200mm	1200mm
扁绳纸袋速度	Paper Bag With Flat Rope Speed	30-110pcs/min	30-90pcs/min	30-90pcs/min
纸袋速度	Paper Bag Speed	30-180pcs/min	30-150pcs/min	30-100pcs/min
机械速度	Machine Speed	30-200pcs/min	30-180pcs/min	30-150pcs/min
封底方式	Bottom Type	 	 	 
裁切刀具方式	Cutting Type	锯齿裁切 Sawtooth cutting		锯齿裁切 Sawtooth cutting
总机功率	Power	380V 3phase 4 line 41.5KW		380V 3phase 4 line 42.5kw
整机重量	Machine Weight	16000kg		16600kg
整机尺寸	Machine Size	14000×6000×2400mm		16100×6500×2400mm

RZFD-330/450/450B (T/F) (2色/4色)

Square Bottom Paper Bag Machine With Twisted & Flat
Rope & 2/4 Color Printing Online

全自动高速方底圆扁一体纸袋机连体2/4色印刷

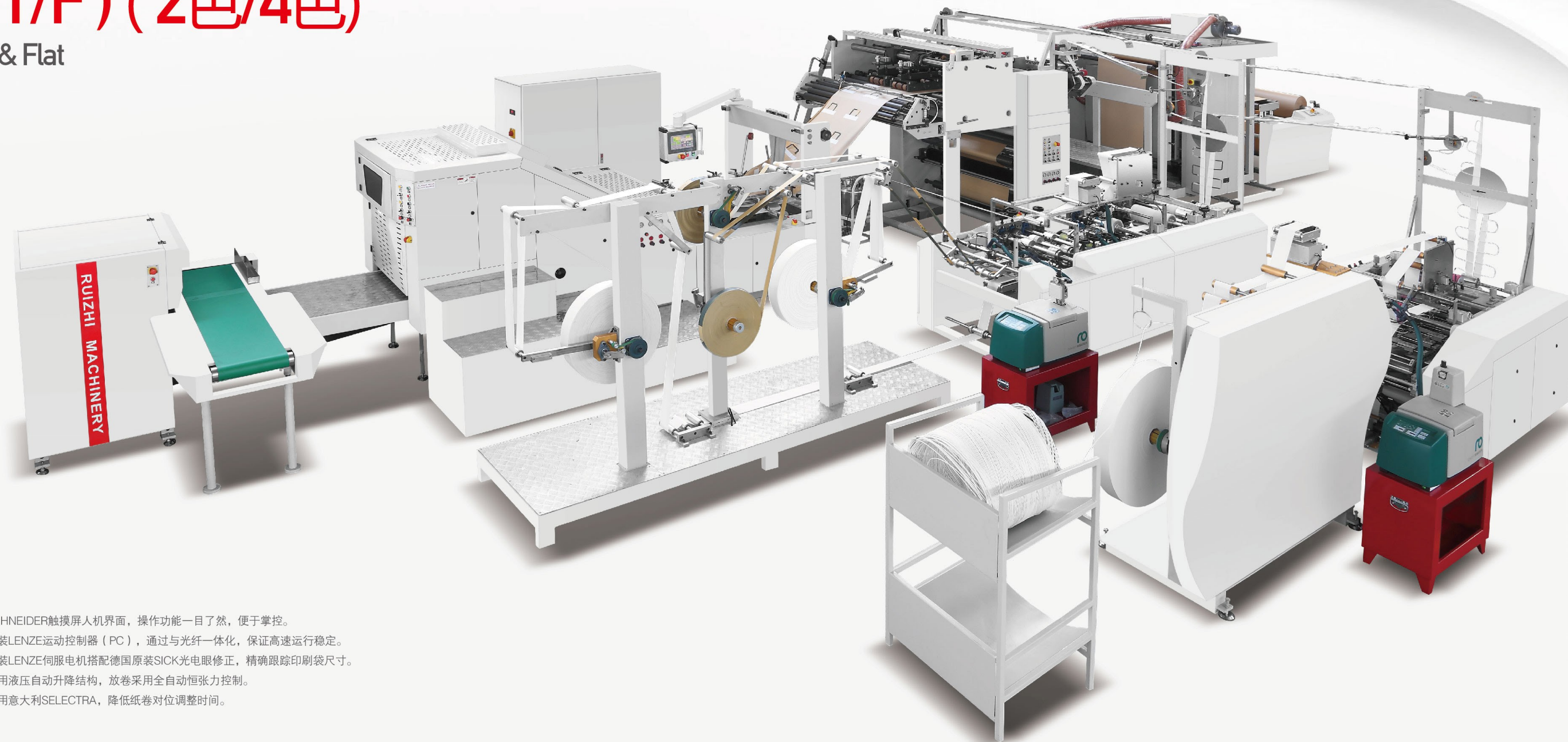
⑤ Properties and uses 性能与用途

Fully automatic square bottom paper bag machine, used to produce hand-held paper bags with handles. This machine is especially suitable for mass production of shopping bags in food and clothing industries. The machine uses a hand-pull machine to make the rope and paper roll into a hand-handle. The hand-handle is sent to the sticking unit through the conveying system, and then the roll paper that is printed on the primary color paper is pre-pointed and pasted. Glue the film position and automatically paste the handle, and then the host machine will glue the paper with the handle, form a tube, cut, indent, coat the bottom, shape the bottom of the bag, and transport it out of the bag. The whole process is synchronized at one time carry out. This machine adopts a high-speed motion controller (CPU) imported from Germany and controls the operation of the servo through a high-speed bus to ensure stable motion and smooth motion curve. It is the preferred automatic portable square bottom paper bag equipment for most printing and packaging manufacturers.

全自动方底纸袋机，用于生产带手挽的手提纸袋。本机特别适用于食品和服装等行业的购物袋批量生产。该机由手挽机将卷绳和纸片卷筒制成手挽，通过输送系统将手挽送至贴把机组再将原色纸印刷完成的卷筒纸进行纸绳位预点断、贴片位涂胶、自动粘贴手挽，再由主机将贴有手挽的纸张进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成型并输送出袋，整个过程一次性同步完成。本机采用德国原装进口高速运动控制器（CPU），通过高速总线控制伺服的运行，保证运动稳定，运动曲线平滑，是广大印刷包装厂家首选的全自动手提方底纸袋设备。

⑥ Main features 主要特点

1. Use France SCHNEIDER touch screen human-computer interface, making the machine easy to operate and control.
2. Adopt Germany original LENZE PC control, integrated with optical fiber. Thus ensure stable and high speed running.
3. Adopt Germany original LENZE servo motor and German original SICK photoelectric eye correction, tracking printing bag accurately.
4. Raw material loading adopts hydraulic auto-lifting structure. Unwind unit adopts auto tension control.
5. Raw material unwinding EPC adopts Italy SELECTRA, reducing material alignment time.



RZFD-330/450/450B (T/F) (2色/4色)

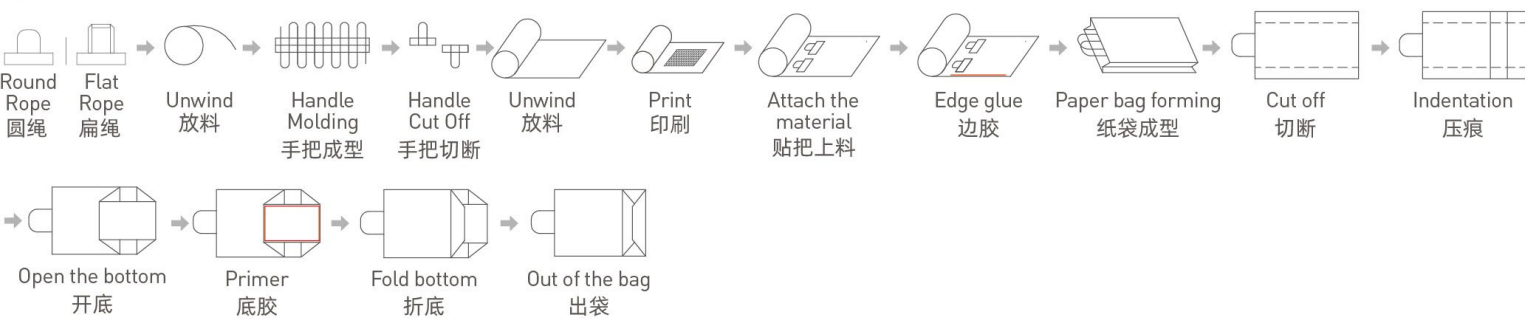
Square Bottom Paper Bag Machine With Twisted & Flat Rope & 2/4 Color Printing Online

全自动高速方底圆扁一体纸袋机连体2/4色印刷

Details Introduce 细节介绍



The Flow Chart 流程图



Technical parameter 技术参数

机型	Model	RZFD-330T/F	RZFD-450T/F	RZFD-450T/F(B)			RZFD-330T/F	RZFD-450T/F	RZFD-450T/F(B)
纸袋裁切长度	Cutting Length	270-530mm	270-530mm	380-760mm	放卷贴片宽度	Unwinding Patch Width	100mm	100mm	100mm
(全) 纸袋裁切长度	Cutting Length	270-430mm	270-430mm	380-660mm	原纸克重	Base Paper Weight	120g/m²	120g/m²	120g/m²
纸袋宽度	Bag Width	120-330mm	220-450mm	220-450mm	手把纸卷直径	Handle Paper Roll Diameter	1200mm	1200mm	1200mm
(全) 纸袋宽度	Bag Width	200-330mm	240-450mm	240-450mm	纸袋速度	Paper Bag Speed	30-180mm	30-150mm	30-120mm
袋底宽度	Bottom Width	60-180mm	90-180mm	80-220mm	扁绳纸袋速度	Flat Rope Paper Bag Speed	30-120pcs/min	30-120pcs/min	30-90pcs/min
纸袋克重	Paper Thickness	60-150g/m²	80-150g/m²	80-150g/m²	纸袋速度	Paper Bag Speed	30-180bags/min	30-150bags/min	30-120bags/min
(全) 纸袋克重	Paper Thickness	80-150g/m²	80-150g/m²	80-150g/m²	封底方式	Bottom Folding Type			
纸卷宽度	Paper Roll Width	380-1050mm	590-1290mm	620-1370mm	裁切刀具方式	Cutting Knife	锯齿裁切 Sawtooth cutting		
(全) 纸卷宽度	Paper Roll Width	620-1050mm	650-1290mm	650-1370mm	印刷部位	Printing Area			
纸料直径	Roll Paper Diameter	φ1300mm	φ1300mm	φ1300mm	印刷宽度	Printing Width	380-1050mm	590-1290mm	630-1370mm
纸芯内经	Paper Core	φ76mm	φ76mm	φ76mm	印刷长度	Printing Length	270-520mm	270-520mm	380-750mm
手把贴片长度	Patch Length	152mm	190mm	190mm	印刷速度	Printing Speed	10-100m/min	10-100m/min	10-100m/min
手把贴片宽度	Patch Width	50mm	50mm	50mm	套色精度	Color Accuracy	≤±0.20mm	≤±0.20mm	≤±0.20mm
纸绳间距	Handle Distance	75mm	95mm	95mm	版材厚度	Plate Thickness	2.28mm+0.38mm	2.28mm+0.38mm	2.28mm+0.38mm
手把纸绳直径	Rope Diameter	Φ3-5mm	Φ3-5mm	Φ3-5mm	(包括双面胶厚度)	(Including The Thickness Of The Double-sided Tape)	(双面胶, 可按客户要求)		
手把贴片纸卷宽度	Patch Paper Roll Width	100mm	100mm	100mm	工作气源	Working Air Current	≥0.36m³/分钟, 0.5-0.8兆帕		
手把纸卷直径	Patch Paper Roll Diameter	φ1200mm	φ1200mm	φ1200mm	整机重量	Machine Weight	20200kg	20500kg	21800kg
手把贴片纸克重	Patch Paper Thickness	80-135g/m²	80-135g/m²	80-135g/m²	整机尺寸	Machine Size	18000×8000×2800mm	18000×8000×2800mm	18500×8000×2800mm
扁绳机要求	Flat Rope Machine Requirements				整机总功率	Power Supply	380V 3phase 4 line	380V 3phase 4line	380V 3phase 4 line
扁绳间距	Flat Rope Spacing	75mm	85mm	85mm			50.5kw	50.5kw	51.5kw
扁绳宽度	Flat Rope Width	12mm	12mm	12mm					
扁绳高度	Flat Rope Height	100mm	100mm	100mm					
扁绳贴片宽度	Flat Rope Patch Width	45mm	45mm	45mm					
扁绳贴片长度	Flat Patch Length	152mm	190mm	190mm					
扁绳长度	Flat Rope Length	352mm	352mm	352mm					

RUIZHI FLAT BOTTOM PAPER BAG PACKAGING **COLORFUL WORLD** 锐志尖底纸袋包装 丰富多彩的世界



OUR PRODUCTS CAN BE SEEN EVERYWHERE
AND BENEFIT YOUR LIFE
我们的产品随处可见，惠及您的生活

This Is The Charm Of Our Paper Bag Machine
这就是我们纸袋机的魅力所在

RZJD-G250J

Full Automatic High Speed Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机



⑧ Properties and uses 性能与用途

The machine for reel original colored paper or drum paper printing, such as kraft paper, glossy paper, medical paper roll consists of a paper bag process by puncture, center glue, color code length, raw material into a tube, set off long retreat, bottom fold bottom, bottom glue. Pocket bottom forming, complete finished bag finishing a. The machine operation more convenient, more efficient, more stable is in the production of a variety of different paper bags, fenestration bread bags, leisure food bag, bag of bread, dried fruit bags and so on environmental paper bag paper bag machine equipment.

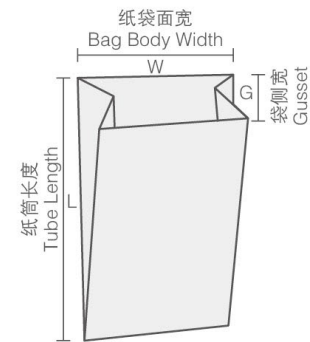
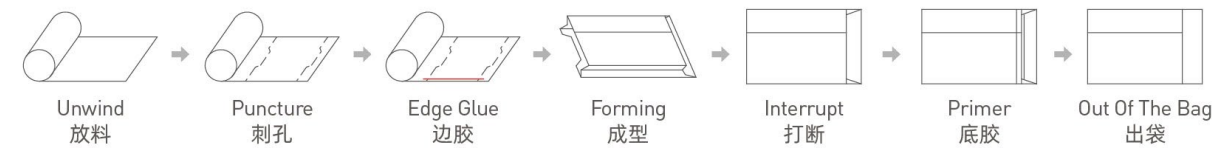
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸卷由纸袋工艺由刺孔、中锋上胶、色标定长、原料成筒、定长撤断、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、面包袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

⑨ Main features 主要特点

1. Using the French SCHNEIDER touch screen man-machine interface, operating at a glance, easy to control.
2. Using the British TRIO Motion Controller (PC), through the integration with the optical fiber to ensure high-speed operation and stability.
3. Using the Japanese Original YASKAWA servo motor with the German original SICK photoelectric eye correction, accurate tracking printing bag size.
4. The raw material loading and unloading adopts the pneumatic cylinder lifting structure, the roll adopts the full automatic constant tension control.
5. Raw materials China correction using Taiwan Pasource , reduce the roll adjustment time alignment.

- 1.采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
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- 3.采用日本原装YASKAWA 伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
- 4.原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。
- 5.原材料纠偏采用中国台湾Pasource，降低纸卷对位调整时间。

⑩ The Flow Chart 流程图



⑪ Technical parameter 技术参数

机型	Model	RZJD-G250J	机型	Model	RZJD-G250J
切袋长度	Length of cutting bag	110-460mm	纸料内径	Inner diameter of paper	Φ76mm
制袋长度	Bag length	100-450mm	纸料厚度	Paper material thickness	35-80g/m ²
制袋宽度	Bag width	70-250mm	工作气源	Working Air Current	≥0.12m ³ /分钟, 0.5-0.8兆帕
插边尺寸	Insert size	20-120mm			More than 0.12m ³ / minutes, 0.5-0.8MPa
梯口高度	Bag mouth height	15/20mm	整机功率	Machine power	380V 3phase 4 line 24kw
纸袋速度	Bag speed	30-300pcs/min	整机重量	Total weight	4500kg
纸料宽度	Paper feed width	160-780mm	外形尺寸	Machine Dimesion	7100×3000×2200mm
纸料最大直径	Paper material diameter	Φ1000mm			

RZJD-G250J (2色/4色)

Fully Automatic High Speed Flat Bottom Paper Bag Machine With 2/4 Colours Printing Machine Inline
全自动高速尖底连印刷纸袋机

④ Properties and uses 性能与用途

The machine for reel original colored paper or drum paper printing, such as kraft paper, glossy paper, medical paper roll consists of a paper bag process by puncture, center glue, color code length, raw material into a tube, set off long retreat, bottom fold bottom, bottom glue. Pocket bottom forming, complete finished bag finishing a. The machine operation more convenient, more efficient, more stable is in the production of a variety of different paper bags, fenestration bread bags, leisure food bag, bag of bread, dried fruit bags and so on environmental paper bag paper bag machine equipment.

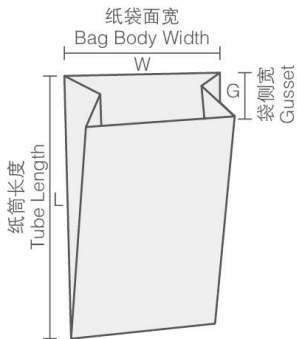
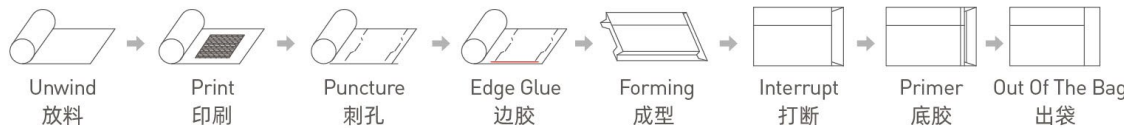
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸卷由纸袋工艺由刺孔、中锋上胶、色标定长、原料成筒、定长撤断、底部折底、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、面包袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

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- 4.原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。
- 5.原材料纠偏采用中国台湾Pasource，降低纸卷对位调整时间。

🔄 The Flow Chart 流程图



🔧 Technical parameter 技术参数

机型	Model	RZJD-G250J (2色/4色)	机型	Model	RZJD-G250J (2色/4色)
切袋长度	Length Of Cutting Bag	110-460mm	印刷速度	Printing Speed	10-120m/min
制袋长度	Bag Length	100-450mm	套色精度	Color Accuracy	≤±0.20mm
制袋宽度	Bag Width	70-250mm	版材厚度（包括双面胶厚度）	Plate Thickness （Including The Thickness Of The Double-sided Tape）	2.38mm+0.38mm （双面胶，可按客户要求）
插边尺寸	Insert Size	20-120mm			
梯口高度	Bag Mouth Height	15/20mm	印刷部位	Printing Area	
纸袋速度	Bag Speed	50-300pcs/min	工作气源	Working Air Current	≥0.36m³/分钟，0.5-0.8兆帕 More than 0.36m³/ minutes, 0.5-0.8 MPa
纸料宽度	Paper Feed Width	160-780mm			
纸料最大直径	Paper Material Diameter	Φ1000mm	整机功率	Machine Power	380V 3phase 4 line 2色/32KW 4色/34KW
纸料内径	Inner Diameter Of Paper	Φ76mm			
纸料厚度	Paper Material Thickness	35-80g/m²	整机重量	Total Weight	2色/6650kg 4色/7250kg
印刷宽度	Printing Width	100-760mm			
印刷长度	Printing Length	110-460mm	外形尺寸	Machine Dimesion	2色/10493×2650×2400mm 4色/11750×2650×2400mm

RZJD-G350J

Fully Automatic High Speed
Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机



RZJD-G350J

Fully Automatic High Speed Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机

Details Introduce 细节介绍



Properties and uses 性能与用途

Full automatic high speed paper bag making machine use primary color rolling paper or printed rolling paper such as kraft paper, striped brown paper, slick paper, food coated paper,medico paper and so on, bag making process consist of puncture, side gluing, side folding, bag forming, cut off, bottom folding, bottom gluing, finish product delivered in one time. Our machine have advantage of easy operation, high effeciency, more steady, it is an ideal machine for make differnt kind of paper bag, snack food paper bag, bread paper bag, dry fruit paper bag and environment-friendly paper bag.

全自动高速纸袋机由卷筒原色纸或印刷卷筒纸如牛皮纸、条纹牛皮纸、油光纸、食品淋膜纸、医用纸等纸卷材料制袋工艺由刺孔、上边胶、折边成形、打断、折底、糊底、成品袋输出一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等环保纸袋的理想设备。

Main features 主要特点

1. Germany LENZE Touch screen human-computer interface, operate and control easily.

2. Germany original LENZE control,integrated with optical fiber, ensure high speed running steadily.

3. Available Germany LENZE Servo Motor Integrated With Germany Original SICK Rectifying Photo Sensor, ensure the printed paper length under tracking precisely.

4.Raw Material load adopt hydraulic pressure up and down structure, unwinding adopt auto tension control.

5. Raw material unwinding EPC adopt Italy selectra, reduce adjustment time.
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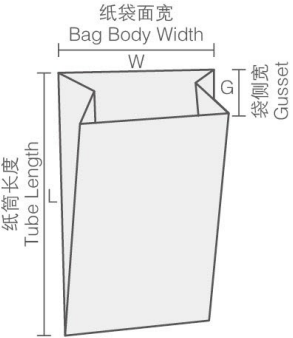
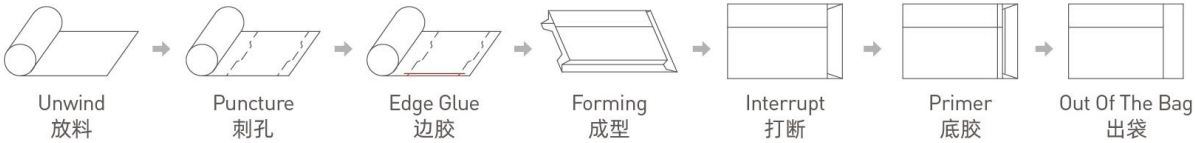
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5.原材料纠偏采用意大利SELECTRA，降低纸卷对位调整时间。

The Flow Chart 流程图



Technical parameter 技术参数

机型	Model	RZJD-G350J
切袋长度	Length Of Cutting Bag	165-715mm
制袋长度	Bag Length (L)	160-710mm
制袋宽度	Bag Width(W)	70-320mm
插边尺寸	Insert Size(G)	20-120mm
梯口高度	Bag Mouth Height	15/20mm
纸袋速度	Bag Speed	50-650pcs/min
纸料宽度	Paper Feed Width	160-960mm
纸料直径	Paper Material Diameter	Φ1100mm
纸料内径	Inner Diameter Of Paper	Φ76mm
纸料厚度	Paper Material Thickness	35-80g/m²
薄膜宽度	Film Width	80-280mm
薄膜厚度	(OPP/PET) Rolling Film Thickness	0.020-0.037mm
薄膜最大直径	Rolling Film Diameter	Φ500mm
工作气源	Working Air Current	≥0.12m³/分钟，0.5-0.8兆帕 More than 0.12m³/ minutes,0.5-0.8MPa
整机功率	Machine Power	380V 3phase 4 line 32.1kw
整机重量	Total Weight	6500kg
外形尺寸	Machine Dimesion	6800×2900×2000mm

RZJD-G350J (2色/4色)

Fully Automatic High Speed Flat Bottom Paper Bag
Machine with Two/ Four Colours Printing Machine InLine

全自动高速尖底连印刷纸袋机

④ Properties and uses 性能与用途

Full automatic high speed paper bag making machine use primary color rolling paper or printed rolling paper such as kraft paper, striped brown paper, slick paper, food coated paper,medico paper and so on, bag making process consist of puncture, side gluing, side folding, bag forming, cut off, bottom folding, bottom gluing, finish product delivered in one time. Our machine have advantage of easy operation, high efficiency, more steady, it is an ideal machine for make differnt kind of paper bag, snack food paper bag, bread paper bag, dry fruit paper bag and environment-friendly paper bag.

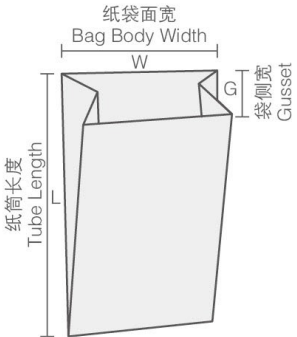
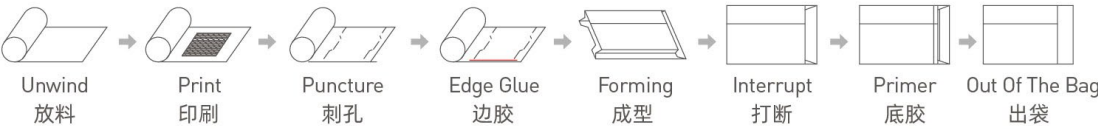
全自动高速纸袋机由卷筒原色纸或印刷卷筒纸如牛皮纸、条纹牛皮纸、油光纸、食品淋膜纸、医用纸等纸卷材料制袋工艺由刺孔、上边胶、折边成形、打断、折底、糊底、成品袋输出一完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等环保纸袋的理想设备。

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⑥ The Flow Chart 流程图



⑦ Technical parameter 技术参数

机型	Model	RZJD-G350J (2色/4色)	机型	Model	RZJD-G350J (2色/4色)
切袋长度	Length Of Cutting Bag	165-715mm	印刷宽度	Printing Width	100-760mm
制袋长度	Bag Length (L)	160-710mm	印刷长度	Printing Length	165-715mm
制袋宽度	Bag Width(W)	70-350mm	印刷速度	Printing Speed	10-120m/min
插边尺寸	Insert Size(G)	20-120mm	套色精度	Color Accuracy	≤±0.20mm
梯口高度	Bag Mouth Height	15/20mm	版材厚度	Plate Thickness (Including The	2.28mm+0.38
纸袋速度	Bag Speed	50-600pcs/min	(包括双面胶厚度)	Thickness Of The Double-sided Tape)	(双面胶，可按客户要求)
纸料宽度	Paper Feed Width	160-960mm	印刷部位	Printing Area	
纸料直径	Paper Material Diameter	Φ1100mm	工作气源	Working Air Current	≥0.36m³/分钟，0.5-0.8兆帕
纸料内径	Inner Diameter Of Paper	Φ76mm	整机功率	Machine Power	More than 0.36m³/ minutes, 0.5-0.8 MPa
纸料厚度	Paper Material Thickness	35-80g/m²	整机重量	Total Weight	380V 3phase 4 line
薄膜宽度	Film Width	80-280mm	2色/40.3KW 4色/43.5KW		
薄膜厚度	(Opp/cpp) Rolling Film Thickness	0.020-0.037mm	外形尺寸	Machine Dimesion	2色/10000kg 4色/11000kg
薄膜最大直径	Rolling Film Diameter	Φ500mm			2色/12000×2200×3000mm
印刷部位	Printing Area				4色/13300×2200×3000mm

RZJD-G250J (2F)

Fully Automatic High Speed Double-folded
Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机（双折）

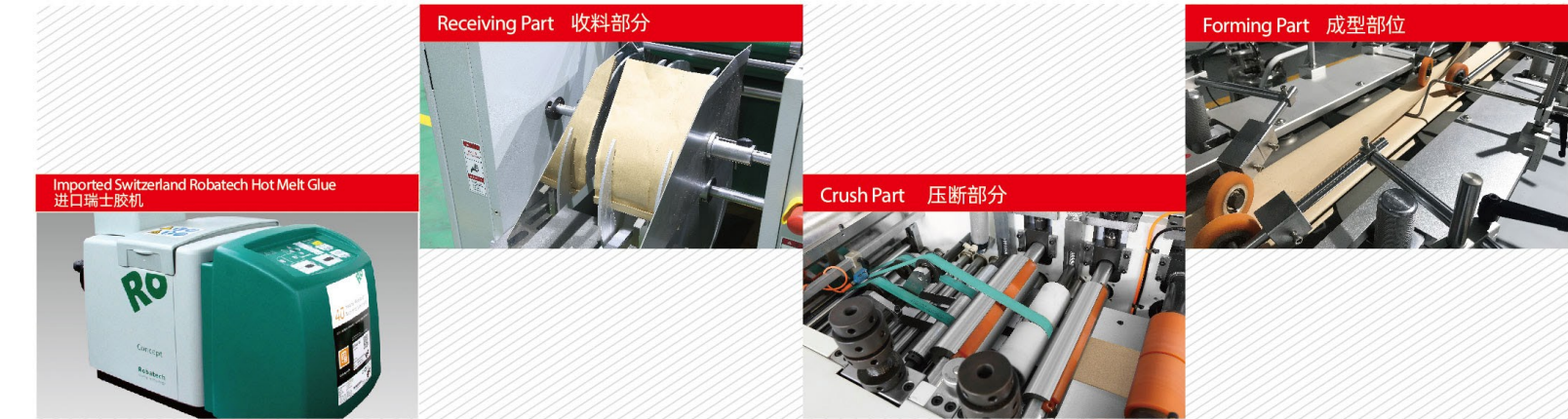


RZJD-G250J (2F)

Fully Automatic High Speed Double-folded Flat Bottom Paper Bag Machine

全自动高速尖底纸袋机（双折）

Details Introduce 细节介绍



④ Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, glossy paper, medical paper and other paper rolls. The paper bag process consists of puncture, center gluing, color calibration length, raw material into a tube, fixed length withdrawal, and bottom folding. The bottom is applied twice, the bottom is glued, the bottom of the bag is formed, and the finished bag is finished in one time. This machine is more convenient to operate, more efficient and more stable. It is an environmentally friendly paper bag machine equipment for producing various paper bags, bread bags, snack food bags, bread bags, dried fruit bags, etc.

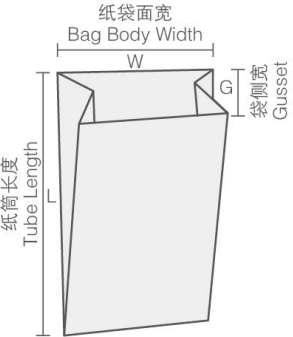
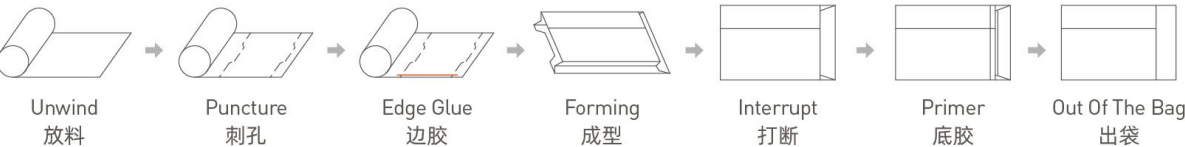
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸卷由纸袋工艺由刺孔、中锋上胶、色标定长、原料成筒、定长撤断、底部折底两次、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、面包袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

Main features 主要特点

1. Using the French SCHNEIDER touch screen man-machine interface, operating at a glance, easy to control.
2. Using the British TRIO Motion Controller (PC), through the integration with the optical fiber to ensure high-speed operation and stability.
3. Using the Japanese Original YASKAWA servo motor with the German original SICK photoelectric eye correction, accurate tracking printing bag size.
4. The raw material loading and unloading adopts the pneumatic cylinder lifting structure, the roll adopts the full automatic constant tension control.
5. Raw materials China correction using Taiwan Pasource , reduce the roll adjustment time alignment.

1. 采用法国SCHNEIDER触摸屏人机界面，操作功能一目了然，便于掌控。
2. 采用英国TRIO运动控制器（PC），通过高速总线Ether CAT，保证高速运行稳定。
3. 采用日本原装YASKAWA 伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。
5. 原材料纠偏采用中国台湾Pasource，降低纸卷对位调整时间。

The Flow Chart 流程图



Technical parameter 技术参数

机型	Model	RZJD-G250J (2F)
切袋长度	Length Of Cutting Bag	160-460mm
制袋长度	Bag Length (L)	120-420mm
制袋宽度	Bag Width(W)	70-250mm
插边尺寸	Insert Size(G)	20-120mm
梯口高度	Bag Mouth Height	15/20mm
纸袋速度	Bag Speed	30-120pcs/min
纸料宽度	Paper Feed Width	200-780mm
纸料最大直径	Paper Material Diameter	Φ1000mm
纸料内径	Inner Diameter Of Paper	Φ76mm
纸料厚度	Paper Material Thickness	35-80g/m²
工作气源	Working Air Current	≥0.12m³/分钟，0.5-0.8兆帕 More than 0.12m³/ minutes, 0.5-0.8MPa
整机功率	Machine Power	380V 3phase 4 line 18kw
整机重量	Total Weight	4800kg
外形尺寸	Machine Dimesion	9100×3000×2200mm

RZJD-G250 连体2色/4色 (2F)

Full Automatic High Speed Sharp Double-folded
Bottom Paper Bag Machine

全自动高速尖底连印刷纸袋机 (双折)



RZJD-G250 连体2色/4色 (2F)

Full Automatic High Speed Sharp Double-folded Bottom Paper Bag Machine

全自动高速尖底连印刷纸袋机（双折）

Details Introduce 细节介绍



Properties and uses 性能与用途

This machine is used for rolls of primary color paper or printing rolls such as kraft paper, glossy paper, medical paper and other paper rolls. The paper bag process consists of puncture, center gluing, color calibration length, raw material into a tube, fixed length withdrawal, and bottom folding. The bottom is applied twice, the bottom is glued, the bottom of the bag is formed, and the finished bag is finished in one time. This machine is more convenient to operate, more efficient and more stable. It is an environmentally friendly paper bag machine equipment for producing various paper bags, bread bags, snack food bags, bread bags, dried fruit bags, etc.

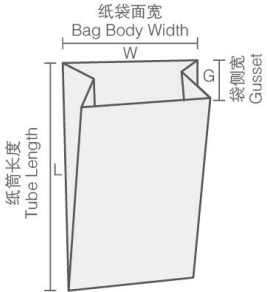
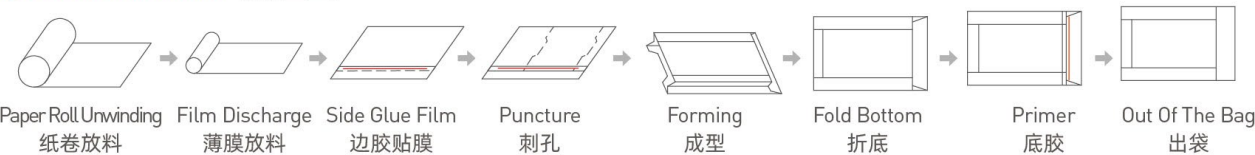
本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、油光纸、医用纸等纸卷由纸袋工艺由刺孔、中锋上胶、色标定长、原料成筒、定长撤断、底部折底两次、底部上胶、袋底成形、成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、面包袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

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3. 采用日本原装YASKAWA 伺服电机搭配德国原装SICK光电眼修正，精确跟踪印刷袋尺寸。
4. 原材料装卸采用气压缸升降结构，放卷采用全自动恒张力控制。
5. 原材料纠偏采用中国台湾Pasource，降低纸卷对位调整时间

The Flow Chart 流程图



Technical parameter 技术参数

机型	Model	RZJD-G250 连体2/4色 (2F)
切袋长度	Length Of Cutting Bag	160-460mm
制袋长度	Bag Length	120-420mm
制袋宽度	Bag Width	70-250mm
插边尺寸	Insert Size	20-120mm
梯口高度	Bag Mouth Height	15/20mm
纸袋速度	Bag Speed	30-120pcs/min
纸料宽度	Paper Feed Width	200-780mm
纸料最大直径	Paper Material Diameter	Φ1000mm
纸料内径	Inner Diameter Of Paper	Φ76mm
纸料厚度	Paper Material Thickness	35-80g/m²
印刷部位	Printing Area	
印刷宽度	Printing Width	100-760mm
印刷长度	Printing Length	160-460mm
印刷速度	Printing Speed	10-120m/min
套色精度	Color Accuracy	≤±0.20mm
版材厚度（包括双面胶厚度）	Plate Thickness （Including The Thickness Of The Double-sided Tape）	2.38mm+0.38mm（双面胶，可按客户要求）
工作气源	Working Air Current	≥0.36m³/分钟，0.5-0.8兆帕 More than 0.36m³/ minutes, 0.5-0.8 MPa
整机功率	Machine Power	380V 3phase 4 line 2色/33KW 4色/36KW
整机重量	Total Weight	2色/7300kg 4色/7800kg
外形尺寸	Machine Dimesion	2色/12000×3000×2400mm 4色/12700×3000×2400mm